

Lely Astronaut A5 Box



Parts list

5.1005.8571.0 G

English Original





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Preface

Applicability

Type number:	As from serial number:
5.1X05.00XX-X	0003242094

Spare Parts

When ordering spare parts it is important that you are aware of the type and serial number of your machine. Use only genuine LELY parts.

Criticality

Criticality = Bulk, 0, 1, 2

- Bulk = Bulk item.
- 0 = Not critical.
- 1 = Not very critical.
- 2 = Critical.

Explanation of Signs Used in the Parts List

[R] / [RH]	By RH or LH version the position of the part is meant, seen from the rear of the machine.
[L] / [LH]	
[~]	E.g.: LH version is not similar to the RH version, which is actually shown.
[#]	Not available seperately.



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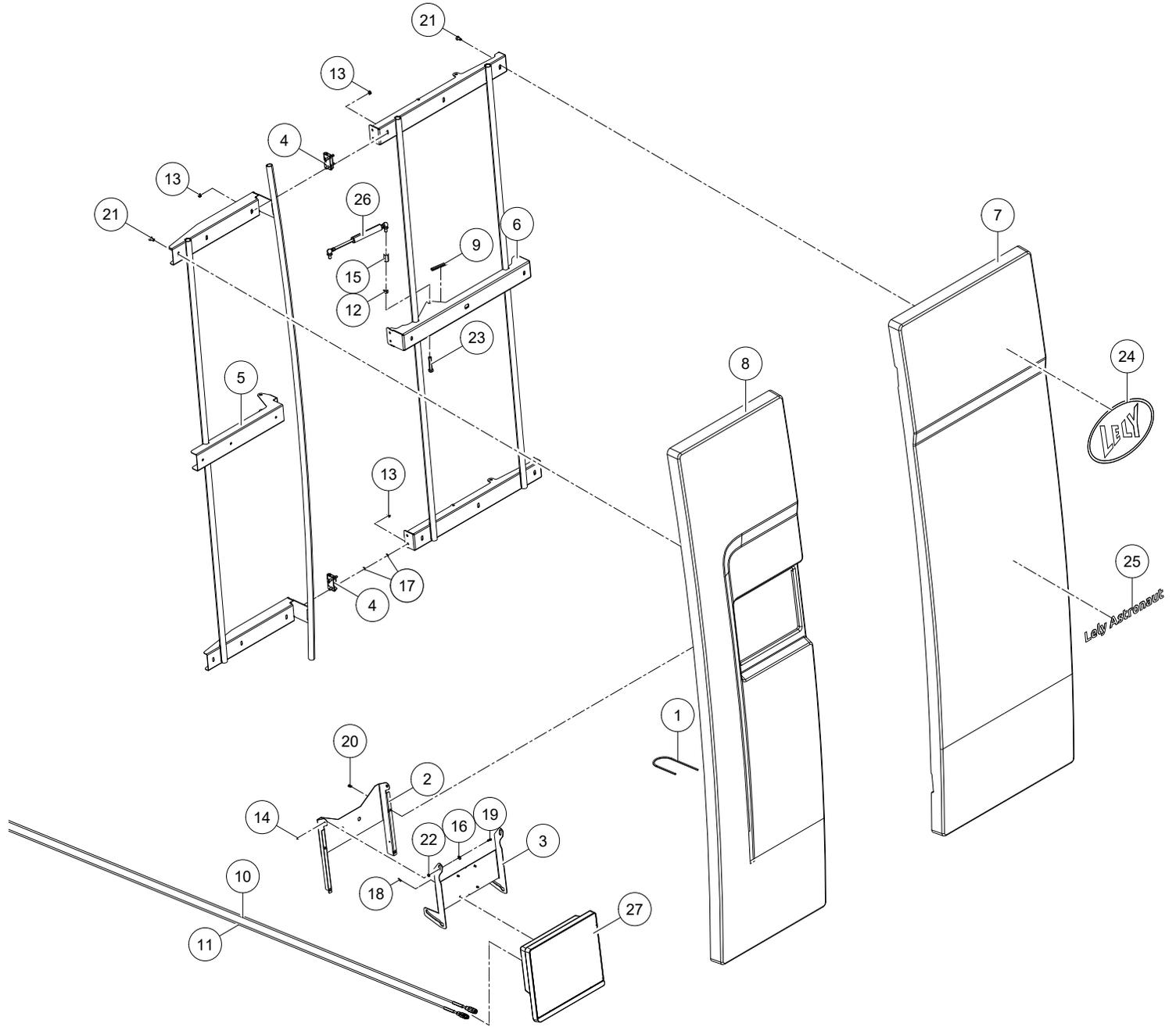
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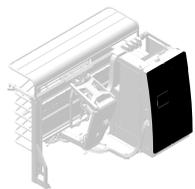


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Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1002.5780.0	1	Cable		1	
2	5.1004.1543.0	1	Bracket			
3	5.1004.1544.0	1	Bracket			
4	5.1004.2596.0	3	Hinge		1	
5	5.1004.5262.0	1	Frame			
6	5.1004.5318.0	1	Frame			
7	5.1005.2418.0	1	Cover			
8	5.1005.2423.0	[R] 1	Cover RH			
	5.1105.2423.0	[L] ~	Cover LH			
9	#####	1	Not separately			
10	6.2001.1037.0	1	Cable SAC-5P-MS/2,4-920/FS SCO		2	
11	6.2001.1038.0	1	Cable NBC-MRD/2,4-93H/MSD SCO		2	
12	9.1029.0029.0	2	Nut	M8 DIN934 A2-2 s/s	Bulk	
13	9.1030.0021.5	12	Nut	M6 DIN985 A2-2 s/s	Bulk	
14	9.1030.0033.3	4	Nut	M4 DIN985 A2-2 s/s	Bulk	
15	9.1036.0079.0	2	Nut	M8x24 20		
16	9.1048.0101.4	4	Washer	A4,3 DIN9021-A2 s/s	Bulk	
17	9.1051.0006.4	4	Serr.lock washer	A6,4 DIN6798 s/s	Bulk	
18	9.1057.0059.2	4	S.h. bolt	M4x8 DIN912-A2 s/s	Bulk	
19	9.1057.0419.5	4	Button head screw	M4x12 ISO7380 A2-70 s/s	Bulk	
20	9.1064.0133.6	4	Screw	5x10		
21	9.1064.0186.0	18	Screw	6.3 X 16 A2 DIN 7981		
22	9.1073.0098.0	4	Spacer bushing	4.2x8x3 PA6.6		
23	9.1113.0559.0	2	Bolt	M8x45 DIN933-A2-2 s/s		
24	9.1170.0762.4	1	Decal	"LELY" 290x185		
25	9.1170.0922.0	1	Decal	Lely astronaut"	Bulk	
26	9.1189.0239.0	1	Gass pressure cylinder	stroke 75mm, force 250N		
27	5.1005.1972.0	1	Kit	E-Link Tab with Fasteners		

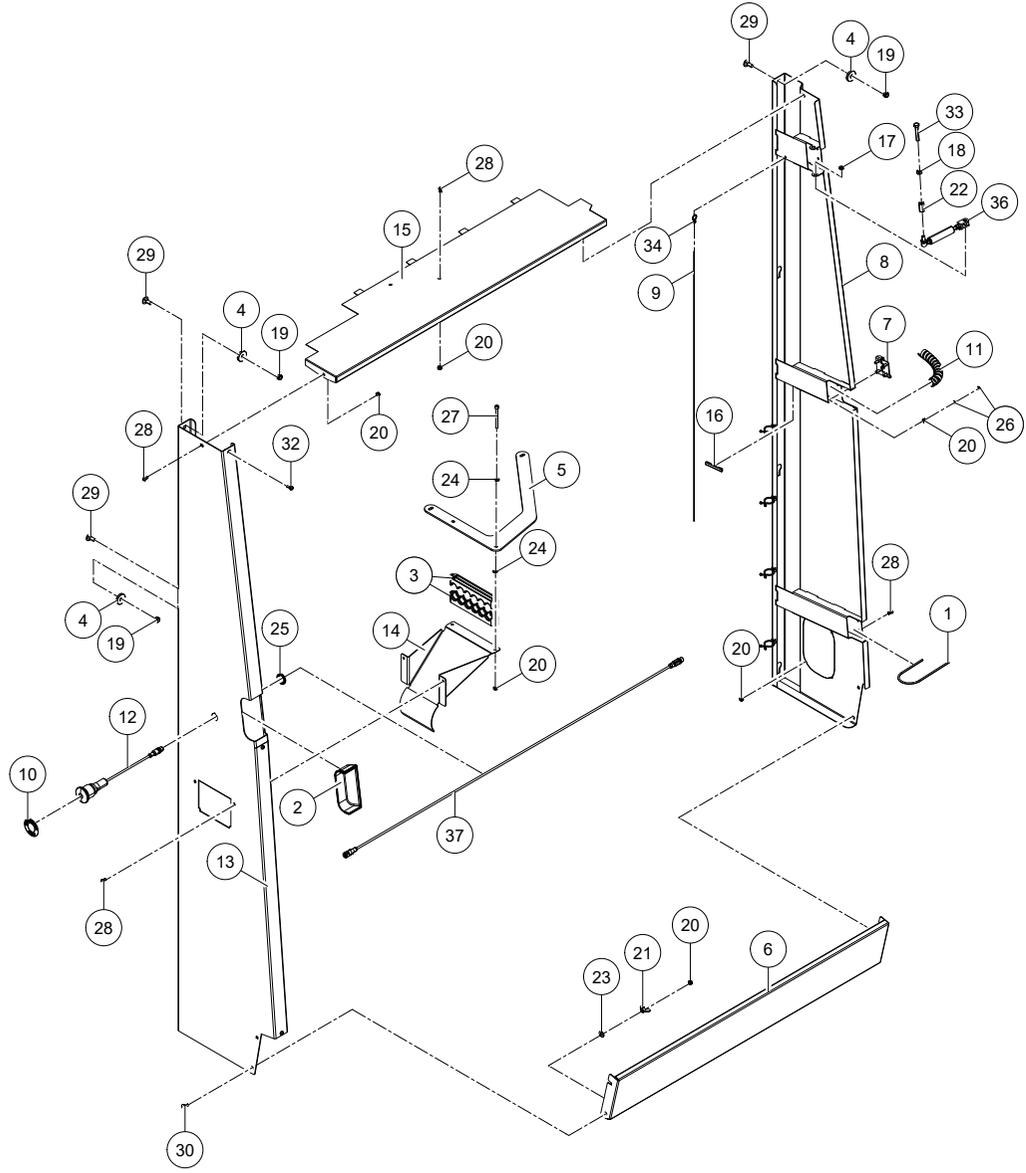


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Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1002.5780.0	1	Cable		1	
2	5.1003.0912.0	1	Handle			
3	5.1003.1268.0	2	Clamping block	6 tubes	1	
4	5.1004.1286.0	11	Ring			
5	5.1004.1307.0	1	Plate			
6	5.1004.1482.0	1	Plate			
7	5.1004.2596.0	3	Hinge		1	
8	5.1004.5384.0	[R] 1	Wall frame			
	5.1104.5384.0	[L] ~	Wall			
9	9.1144.0072.0	1	Chain	TYPE 763 2.0x20 316 SS 0763-I-02	Bulk	
10	9.1170.1054.0	1	Sticker	EMERGENCY STOP 52mm		
11	#####	1	Not separately			
12	9.1185.1152.0	1	Button	EMERGENCY STOP \W 22mm NUT	2	
13	#####	1	Not separately			
	#####	~	Not separately			
14	5.1005.3302.0	1	Bracket	6f trough		
15	#####	[R] 1	Not separately			
	#####	[L] ~	Not separately			
16	#####	2	Not separately			
17	9.1022.0071.0	1	Bearing			
18	9.1029.0029.0	1	Nut	M8 DIN934 A2-2 s/s	Bulk	
19	9.1030.0020.4	11	Nut	M8 DIN985 A2-2 s/s	Bulk	
20	9.1030.0021.5	24	Nut	M6 DIN985 A2-2 s/s	Bulk	
21	9.1032.0008.4	4	Wing-nut	M6	Bulk	
22	9.1036.0079.0	1	Nut	M8x24 20		
23	9.1048.0050.2	4	Washer	A8,4 DIN125-A2 s/s	Bulk	
24	9.1048.0090.0	6	Washer	A6,4 DIN125-A2 s/s	Bulk	
25	9.1185.1154.0	1	Nut	Emergency Stop Fixation 22 mm		
26	9.1051.0006.4	4	Serr.lock washer	A6,4 DIN6798 s/s	Bulk	
27	9.1057.0162.0	4	S.h. bolt	M6x65 DIN912-A2 s/s	Bulk	
28	9.1057.0406.6	8	Button head screw	M6x12 ISO7380-1 A2-70 s/s	Bulk	
29	9.1058.0032.2	11	Coach bolt	M8x20 DIN603 s/s	Bulk	
30	9.1058.0087.0	4	Coach bolt	M6x30 DIN603 A2-70 s/s		
31	9.1073.0094.0	4	Rohrschelle			
32	9.1105.0029.1	3	Plug			
33	9.1113.0559.0	1	Bolt	M8x45 DIN933-A2-2 s/s		

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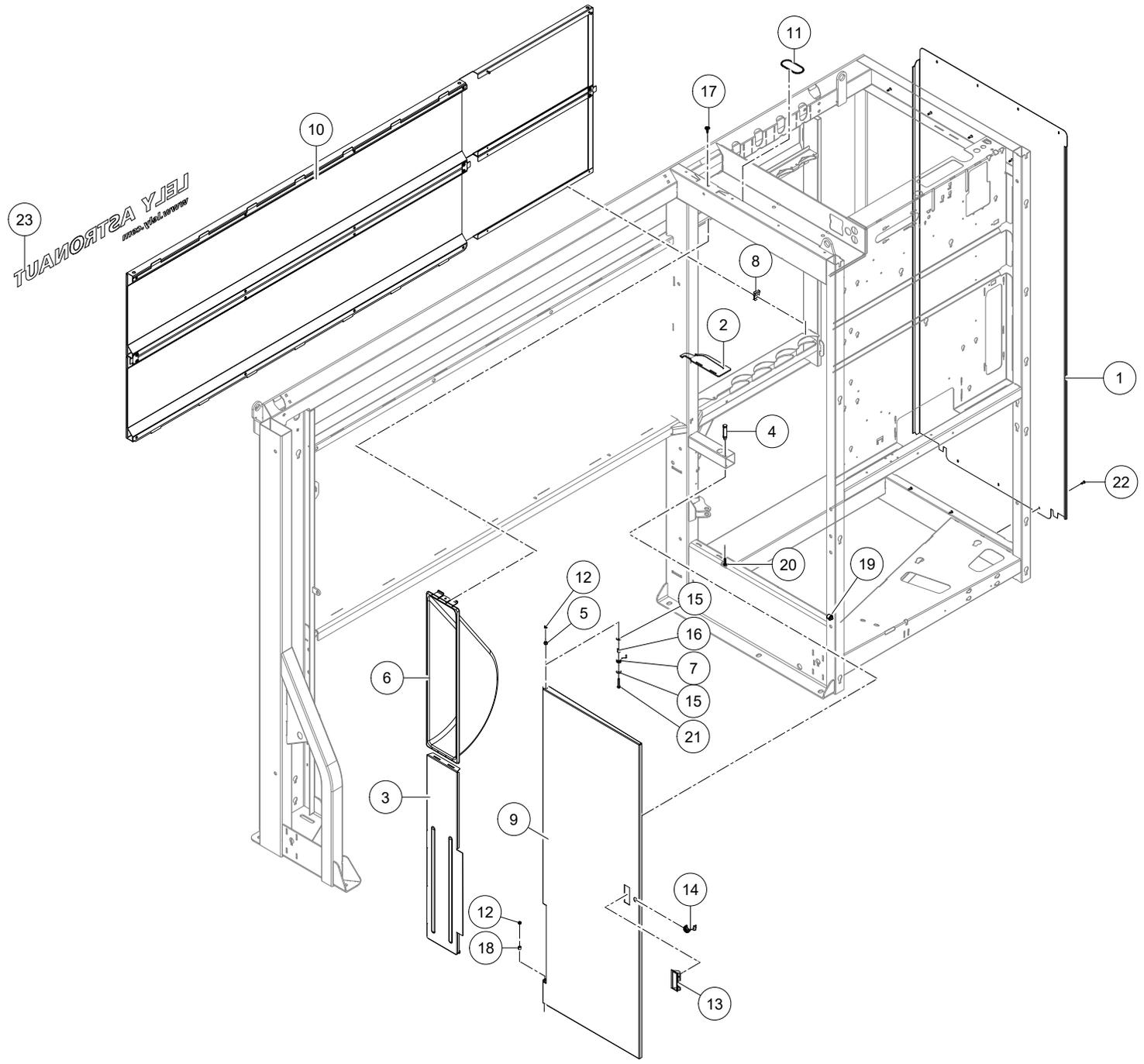
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34	9.1147.0009.2	2	S-type hook		Bulk	
35	9.1170.1054.0	1	Sticker	EMERGENCY STOP 52mm		
36	9.1189.0179.4	1	Spring			
37	6.2001.1506.0	1	Cable	SAC-5P-MSB/1,2-PUR/FSA SCO		

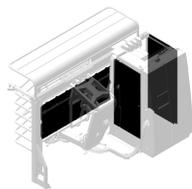
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Robot Control Room

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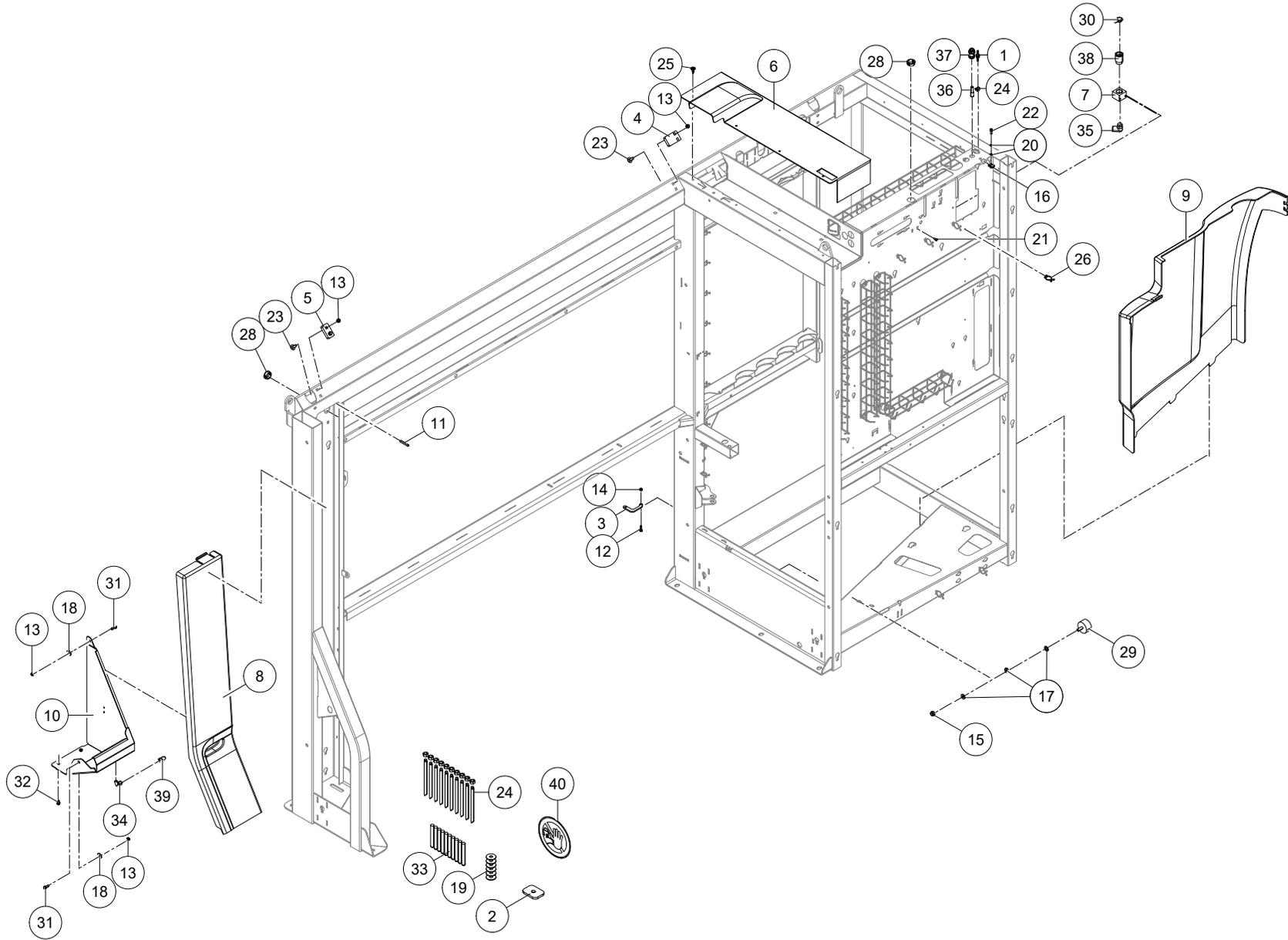
Lely Astronaut A5

Box

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Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1004.6292.0	[R] 1	Plate			
	5.1104.6292.0	[L] 1	Plate			
2	#####	1	Not separately			
3	#####	[R] 1	Not separately			
	#####	[L] ~	Not separately			
4	5.1005.1856.0	1	Bearing		1	
5	5.1005.1857.0	1	Bearing		1	
6	5.1005.1894.0	1	Cover			
7	5.1005.2079.0	[R] 1	Spring			
	5.1105.2079.0	[L] ~	Spring			
8	5.1005.3156.0	2	Plate			
9	5.1005.3395.0	[R] 1	Door			
	5.1105.3395.0	[L] ~	Door			
10	#####	[R] 1	Not separately			
	#####	[L] ~	Not separately			
11	#####	1	Not separately			
12	9.1030.0021.5	2	Nut	M6 DIN985 A2-2 s/s	Bulk	
13	9.1039.0018.0	1	Handle			
14	9.1039.0034.0	1	Lock	push to lock RH		
15	9.1048.0095.5	2	Washer	A6,4 DIN9021-A2 s/s	Bulk	
16	9.1073.0027.3	1	Spacer bushing 6.2x10x15			
17	9.1073.0067.1	1	Insert	ø6.3-6.8x2.5x8.0		
18	9.1073.0090.3	1	Bushing			
19	9.1105.0037.2	2	Insert foot 21x15x4 PA6	black		
20	9.1113.0308.6	1	Bolt	M6x25 DIN933-A2-2 s/s	Bulk	
21	9.1113.0544.4	1	Bolt	M6x35 DIN933-A2 s/s	Bulk	
22	9.1152.0024.0	7	Rivet			
23	9.1170.0855.6	1	Decal		Bulk	



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BOX

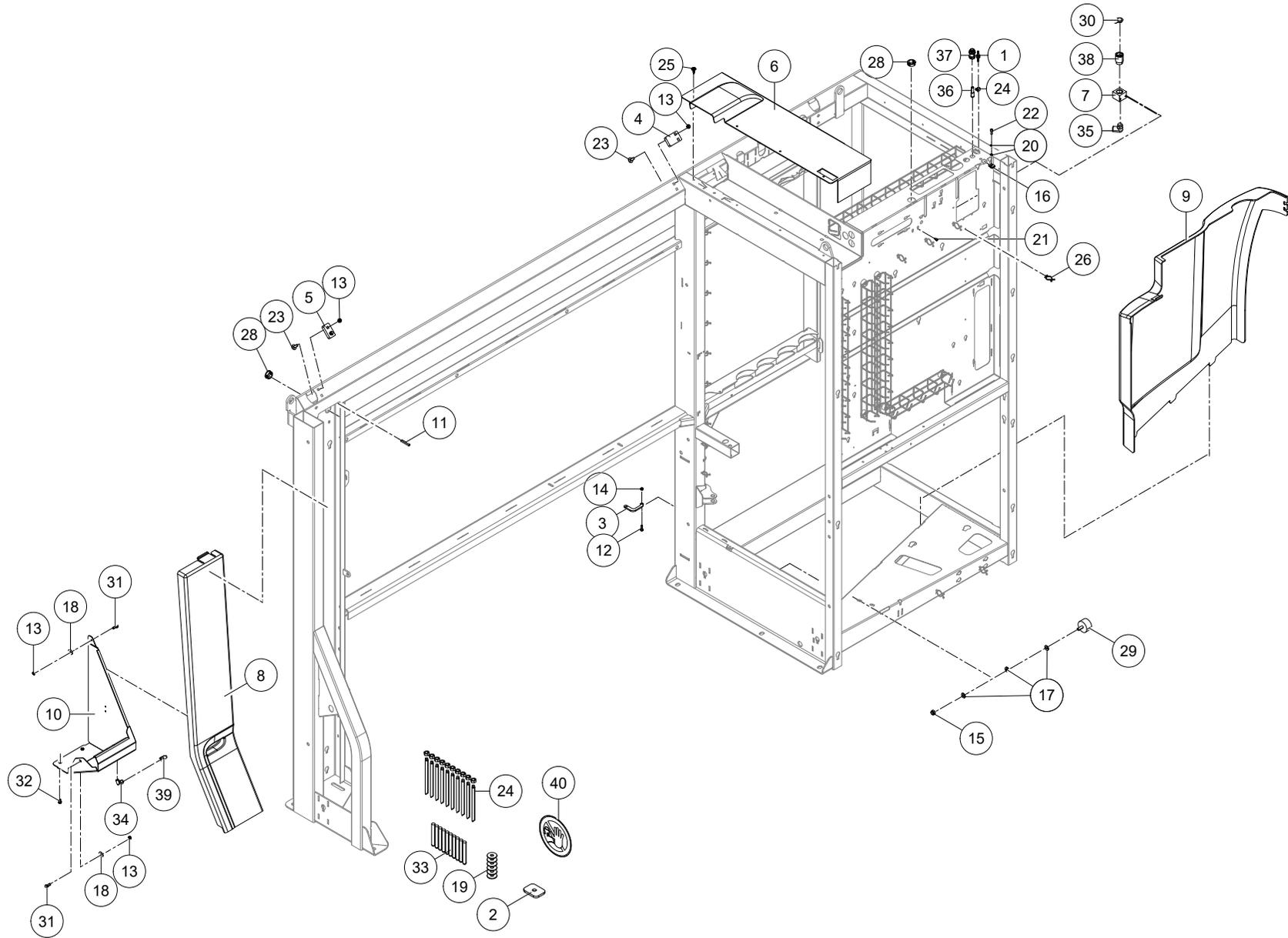
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Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1004.1618.0	1	Hose			
2	5.1004.5515.0	1	Plate			
3	5.1004.7092.0	2	Plate			
4	5.1005.1033.0	1	Plate		1	
5	5.1005.1171.0	1	Plate		1	
6	5.1005.2392.0	[R]	Cover			
	5.1105.2392.0	[L]	Cover			
7	5.1005.2623.0	1	Coupling			
8	5.1005.2757.0	[R]	Cover			
	5.1105.2757.0	[L]	Cap			
9	5.1005.3344.0	1	Cover			
10	5.1005.3425.0	[R]	Frame			
	5.1105.3425.0	[L]	Frame			
11	#####	1	Not separately			
12	9.1113.0164.2	1	Bolt	M6x20 DIN933-A2-2 s/s	Bulk	
13	9.1030.0020.4	6	Nut	M8 DIN985 A2-2 s/s	Bulk	
14	9.1030.0021.5	4	Nut	M6 DIN985 A2-2 s/s	Bulk	
15	9.1030.0022.6	1	Nut	M10 DIN985 A2-2 s/s	Bulk	
16	9.1036.0039.3	1	Speed nut	M6 s/s	Bulk	
17	9.1048.0051.3	3	Washer	A10,5 DIN125-A2 s/s	Bulk	
18	9.1048.0052.4	2	Washer	A8,4 DIN9021-A2 s/s	Bulk	
19	9.1048.0092.2	6	Washer	A13 DIN9021-A2 s/s	Bulk	
20	9.1051.0006.4	2	Serr.lock washer	A6,4 DIN6798 s/s	Bulk	
21	9.1057.0053.3	2	S.h. bolt	M5x10 DIN912 s/s	Bulk	
22	9.1057.0060.3	1	S.h. bolt	M6x16 DIN912-A2 s/s	Bulk	
23	9.1058.0053.2	4	Coach bolt	M8x25 DIN603 s/s		
24	9.1066.0054.2	1	Hose clamp	ø10.5-ø12.0	Bulk	
25	9.1073.0067.1	4	Insert	ø6.3-6.8x2.5x8.0		
26	9.1073.0094.0	11	Rohrschelle			
27	9.1082.0024.0	1	Set	10 threaded rods		
28	9.1085.0012.4	6	Shim	PGSB-35 ø31.75		
29	9.1105.0043.0	1	Buffer			
30	#####	1	Not separately			
31	9.1113.0174.5	2	Bolt	M8x20 DIN933-A2-2 s/s	Bulk	
32	9.1113.0320.3	2	Bolt	M8x12 DIN933-A2-2 s/s	Bulk	
33	9.1126.1005.0	1	Set	10 chemical capsules		

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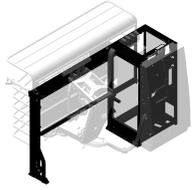


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BOX

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Lely Astronaut A5

Box

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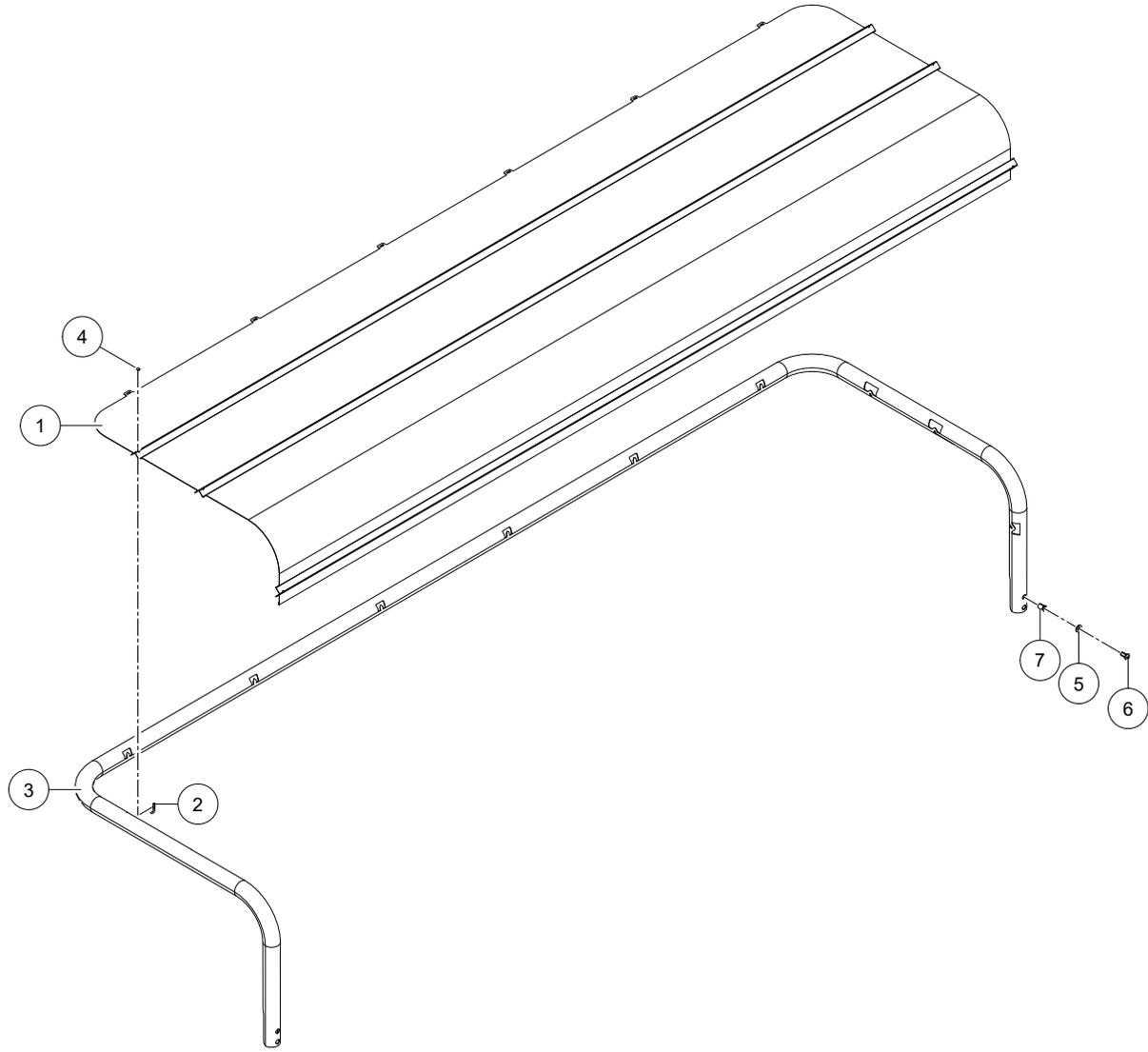
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Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
34	9.1138.0017.0	1	Plug-in coupling	1/4"x6mm (└)	Bulk	
35	9.1138.0136.0	1	Plug-in coupling	1/2"x14mm (└)	2	
36	9.1138.0166.2	1	Adapter ring	10-6mm	Bulk	
37	9.1138.0905.0	1	Coupling	10 MM		
38	9.1138.1137.0	1	Coupling 3/4"x22		1	
39	9.1185.0214.1	1	Spray nozzle		1	
40	9.1185.0205.6	2	Warning sign			

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BOX

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Lely Astronaut A5

Box

5.1X05.00XX-X

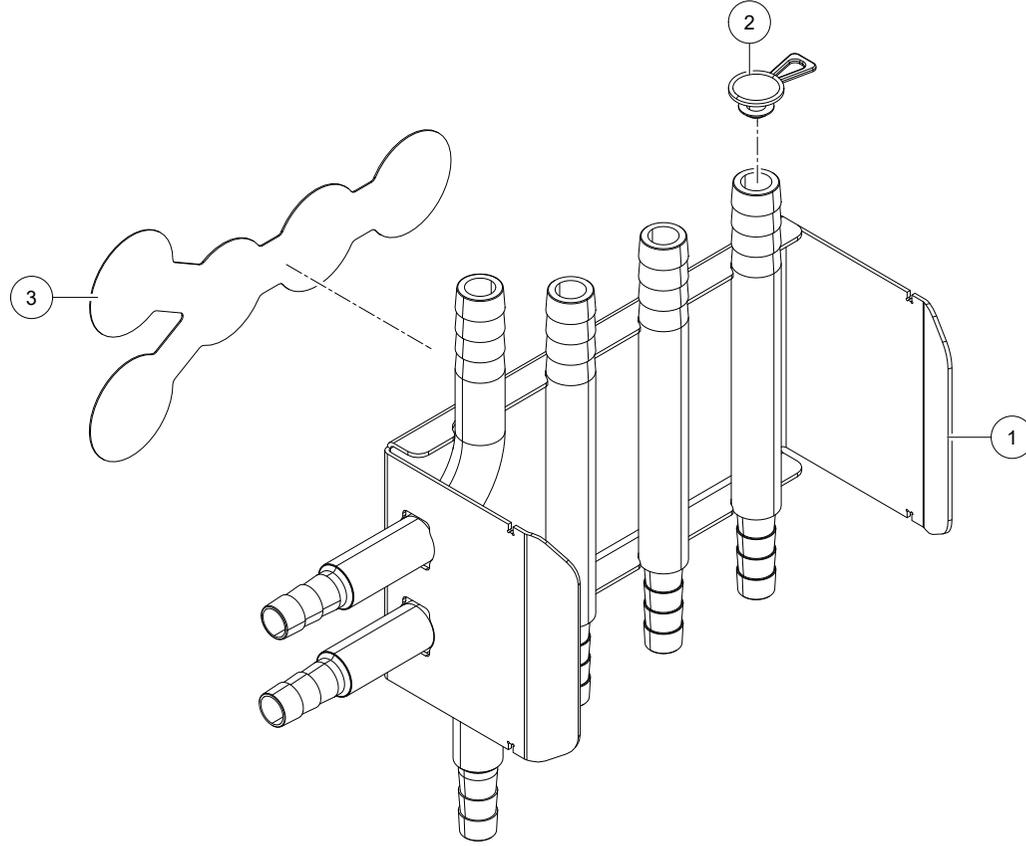
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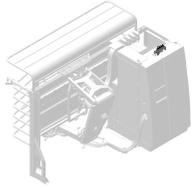
Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1004.2494.0	1	Plate			
2	5.1004.2495.0	6	Bolt	M5		
3	5.1004.5185.0	1	Manifold			
4	9.1030.0035.5	6	Nut	M5 DIN985 A2-2 s/s	Bulk	
5	9.1048.0051.3	3	Washer	A10,5 DIN125-A2 s/s	Bulk	
6	9.1057.0443.0	3	Button head screw			
7	9.1152.0022.0	4	Blind rivet nut			

D000382-005

Cantilever Roof

A-5





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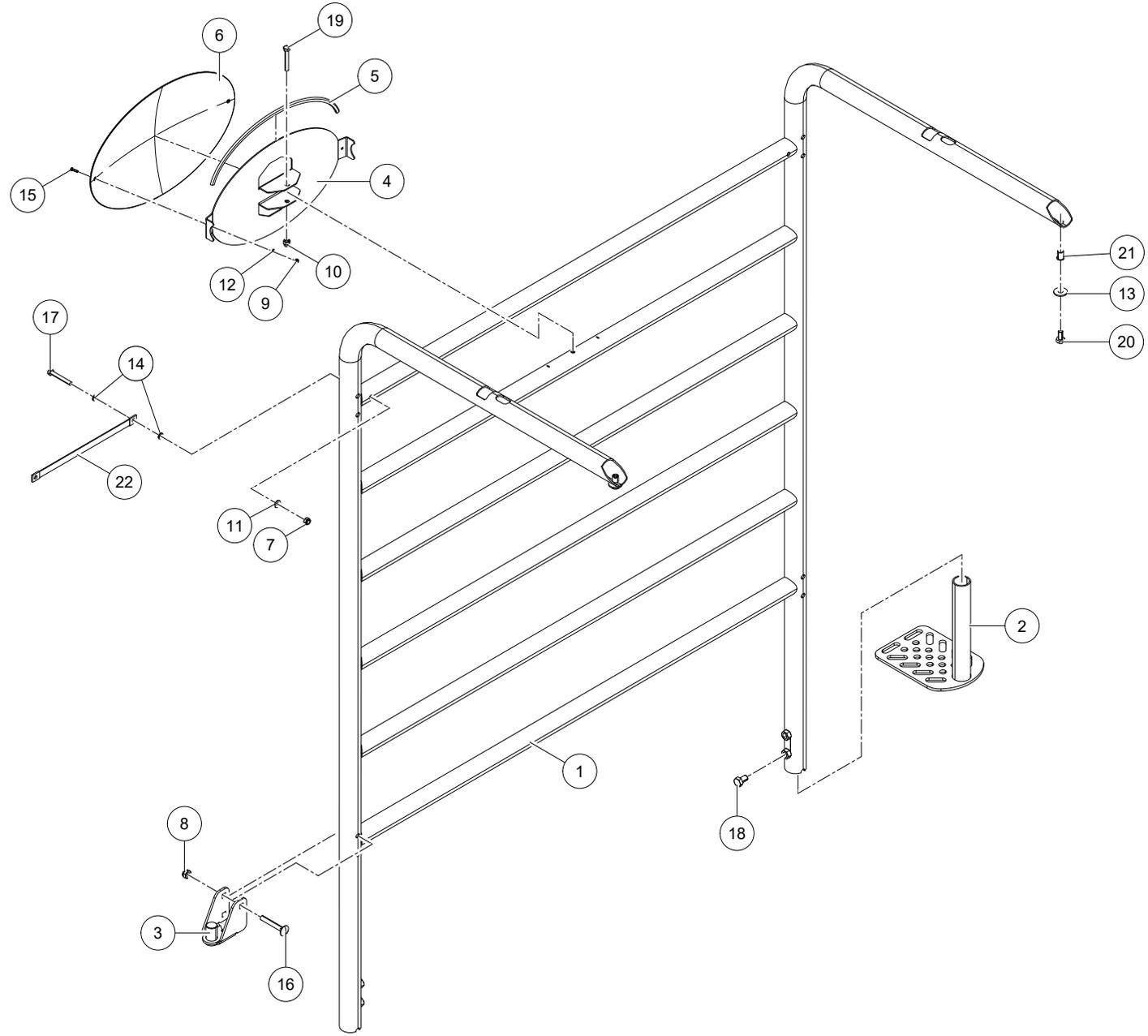
Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1004.0602.0	[R] 1	Tube set weld.pp.			
	5.1104.0602.0	[L] ~	Tube		1	
2	9.1108.0174.0	4	Plug	SKIFFY 464 0005 005 03		
3	9.1170.0908.0	1	Decal"Water line description			

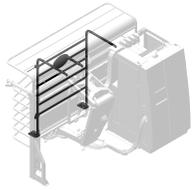
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Cleaning Inlet Hub

F-1







Lely Astronaut A5

Box

5.1X05.00XX-X

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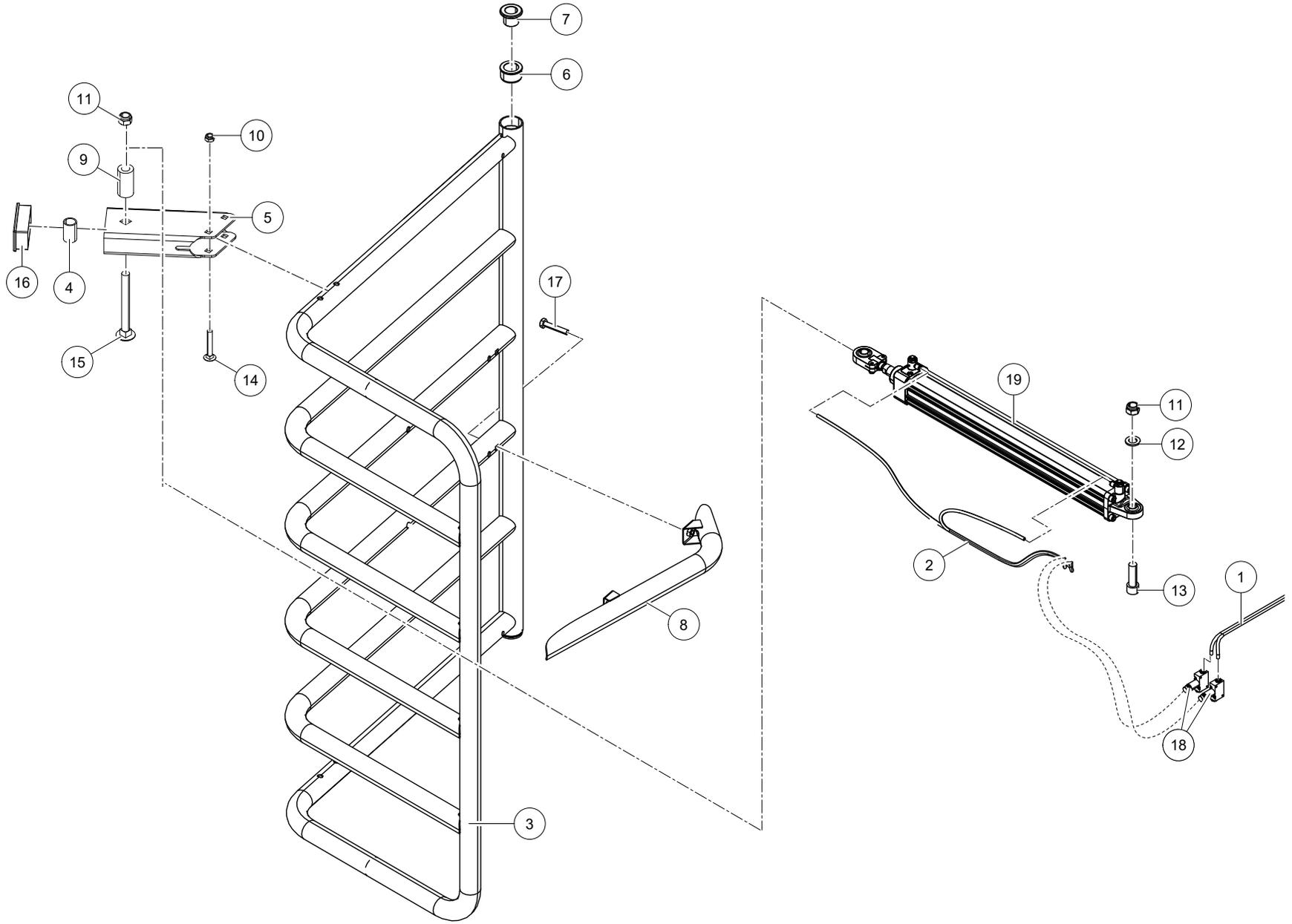
Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1004.5168.0	1	Gate			
2	5.1004.5194.0	2	Frame			
3	5.1004.5658.0	2	Hinge			
4	5.1004.6226.0	1	Plate			
5	9.1073.0055.3	2	U profile	L=155mm	Bulk	
6	5.1004.6356.0	1	Lely logo			
7	9.1030.0020.4	2	Nut	M8 DIN985 A2-2 s/s	Bulk	
8	9.1030.0022.6	4	Nut	M10 DIN985 A2-2 s/s	Bulk	
9	9.1030.0033.3	2	Nut	M4 DIN985 A2-2 s/s	Bulk	
10	9.1036.0057.6	1	Cap nut	M8 DIN1587-A2 s/s		
11	9.1048.0050.2	2	Washer	A8,4 DIN125-A2 s/s	Bulk	
12	9.1048.0089.6	2	Washer	A4,3 DIN125-A2 s/s	Bulk	
13	9.1048.0104.0	2	Washer	A10,5 DIN9021-A2 s/s	Bulk	
14	9.1051.0007.5	4	Serr.lock washer	A8,2 DIN6798 s/s	Bulk	
15	9.1057.0423.2	2	Screw	M4x16 ISO7380-A2 s/s	Bulk	
16	9.1058.0104.0	4	Carriage bolt	M10x 70 DIN603 A2-2 s/s	Bulk	
17	9.1113.0475.2	2	Bolt	M8x60 DIN931-A2-70 s/s		
18	9.1113.0477.4	4	Bolt	M12x20 DIN933-A2-70 s/s	Bulk	
19	9.1113.0513.1	1	Bolt	M8x55 DIN931-A2 s/s	Bulk	
20	9.1113.0523.4	2	Bolt		Bulk	
21	9.1152.0022.0	2	Blind rivet nut			
22	9.1186.0996.0	1	Ground stip		1	

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I-Flow Fence

B-1







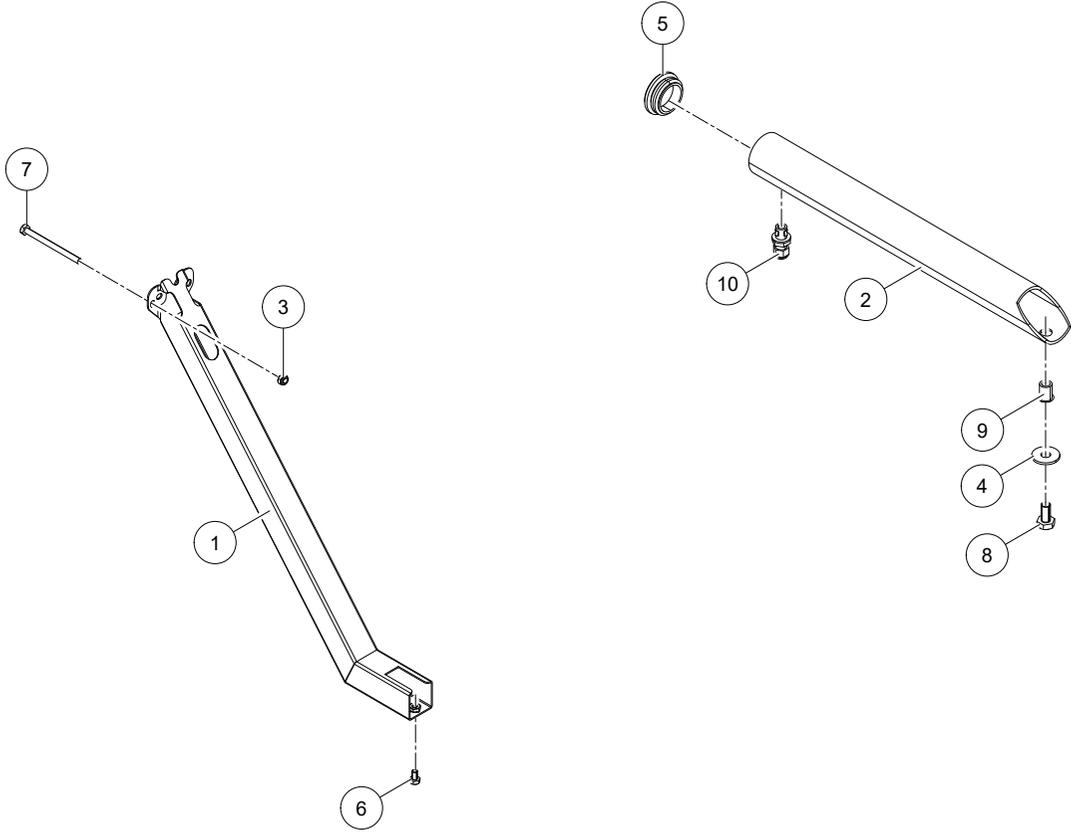
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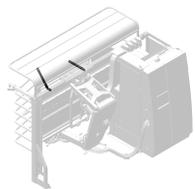
Box

5.1X05.00XX-X

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Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	#####	1	Tube	L=4550mm		((9.1138.0063.4 PN hose BLACK 6mm PA), (9.1138.0064.5 PN hose BLUE 6mm))
2	#####	1	Tube	L=1000mm		((9.1138.0063.4 PN hose BLACK 6mm PA), (9.1138.0064.5 PN hose BLUE 6mm))
3	5.1004.5270.0	1	Gate			
4	5.1004.5473.0	1	Tube			
5	5.1004.5622.0	1	Bracket			
6	5.1004.5792.0	2	Bearing			
7	5.1004.5821.0	2	Bearing			
8	5.1004.6330.0	1	Bar			
9	5.1004.6992.0	1	Plate			
10	9.1030.0022.6	2	Nut	M10 DIN985 A2-2 s/s	Bulk	
11	9.1030.0034.4	2	Nut	M16 DIN985 A2-2 s/s	Bulk	
12	9.1048.0085.2	1	Washer	A17 DIN125-A2 s/s	Bulk	
13	9.1057.0128.1	1	S.h. bolt	M16x50 DIN912-A2 s/s	Bulk	
14	9.1058.0100.0	2	Carriage bolt	M10x 65 DIN603 A2-2 s/s		
15	9.1058.0108.0	1	Carriage bolt	M10x 150 DIN603 A2-2 s/s		
16	9.1108.0170.0	1	Plug	100x50		
17	9.1113.0322.5	2	Bolt	M10x55 DIN933-A2-2 s/s	Bulk	
18	9.1138.0959.0	2	Pressure reducer	LR-QS-6 adjust 2.8-0/+0.2 bar	1	
19	9.1138.1027.0	1	Cylinder	Entry gate	2	(see page 30)





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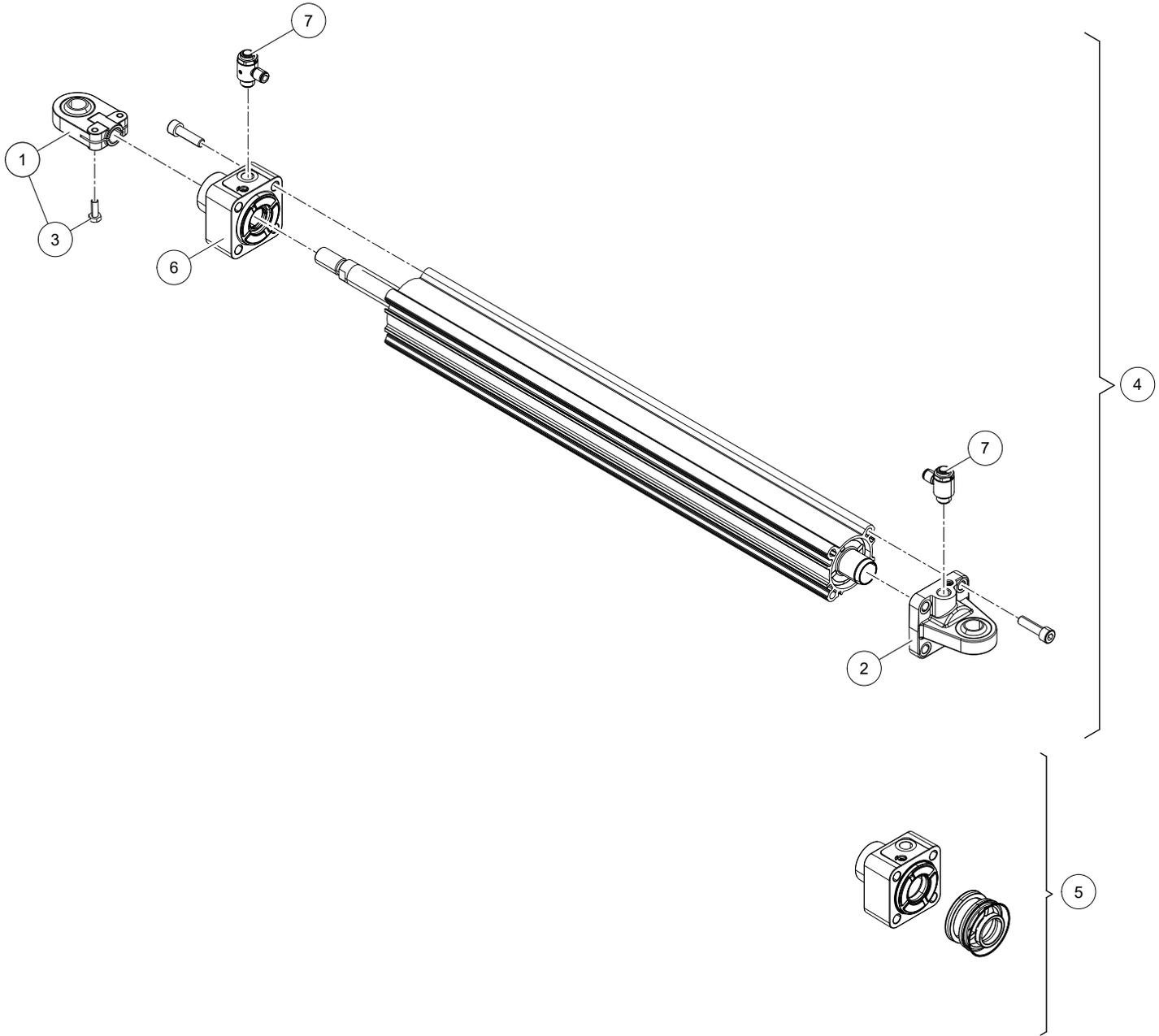
Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1004.5191.0	1	Tube			
2	5.1004.5193.0	1	Tube			
3	9.1030.0021.5	2	Nut	M6 DIN985 A2-2 s/s	Bulk	
4	9.1048.0104.0	1	Washer	A10,5 DIN9021-A2 s/s	Bulk	
5	9.1108.0167.0	1	Locking cap	ø48		
6	9.1113.0302.0	2	Bolt	M6x10 DIN933-A2-2 s/s	Bulk	
7	9.1113.0500.2	2	Bolt	M6x80 DIN931-A2-70 s/s		
8	9.1113.0523.4	1	Bolt		Bulk	
9	9.1152.0022.0	1	Blind rivet nut			
10	9.1186.0993.0	1	Plug	M12 SKINTOP CLICK		

D000386-003

I-Flow Fence

B-3



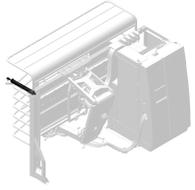


D000380-003

Cylinder (I-Flow Fence)

B-4





Lely Astronaut A5

Box

5.1X05.00XX-X

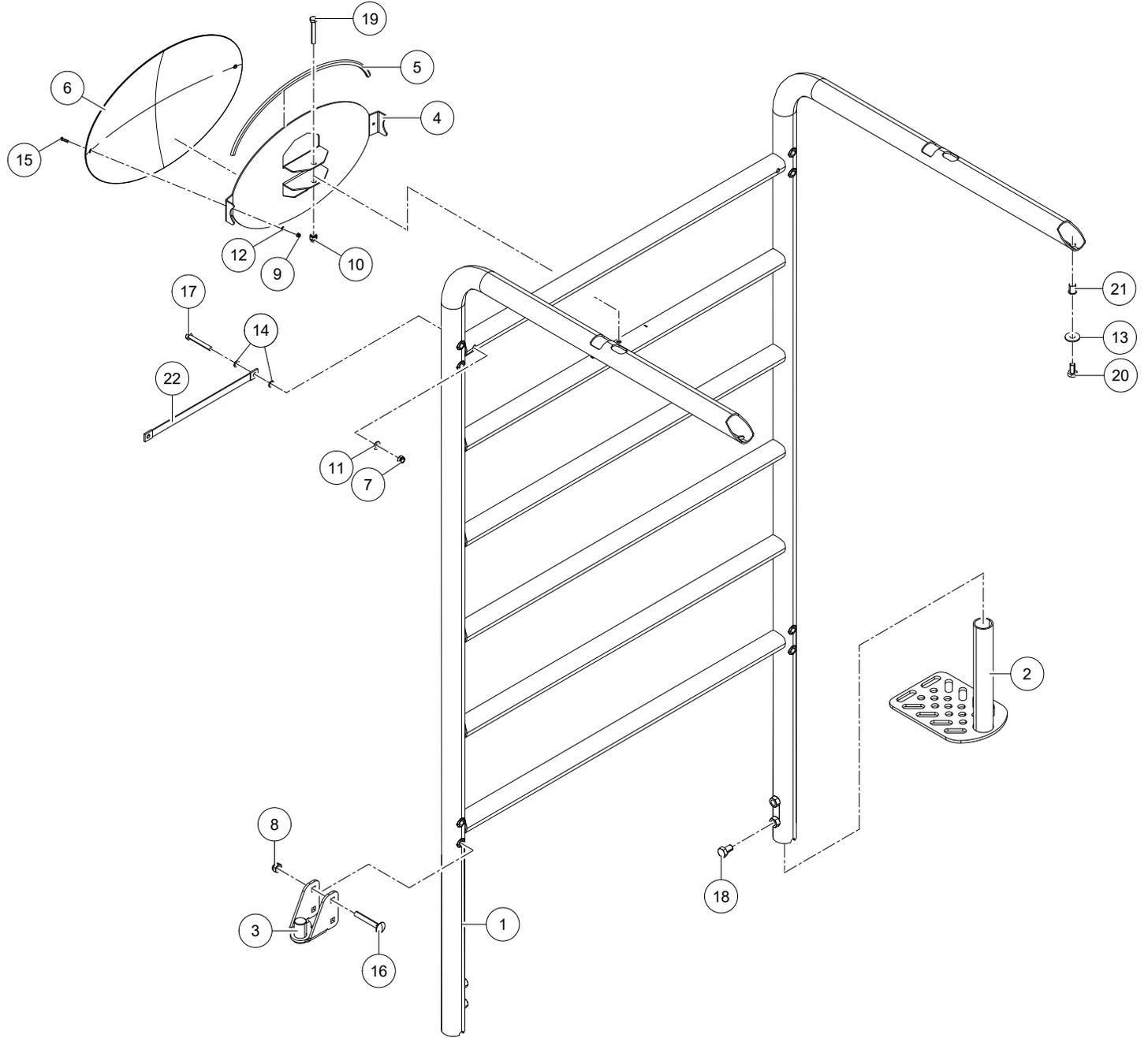
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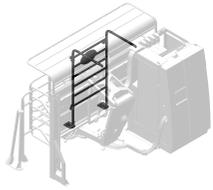
Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	9.1038.0042.4	1	Ball head		2	
2	9.1038.0055.0	1	Bracket	Rear mounting 50		
3	9.1113.0163.1	2	Bolt	M6x16 DIN933-A2-2 s/s	Bulk	
4	9.1138.1027.0	1	Cylinder	Entry gate	2	
5	9.1138.1029.0	1	Seal kit	Incl. Front end 50	1	
6	9.1138.1031.0	2	Cover	Front end 50		
7	9.1138.1072.0	2	Coupling	Flow control regulator		

D000380-003

Cylinder (I-Flow Fence)

B-4





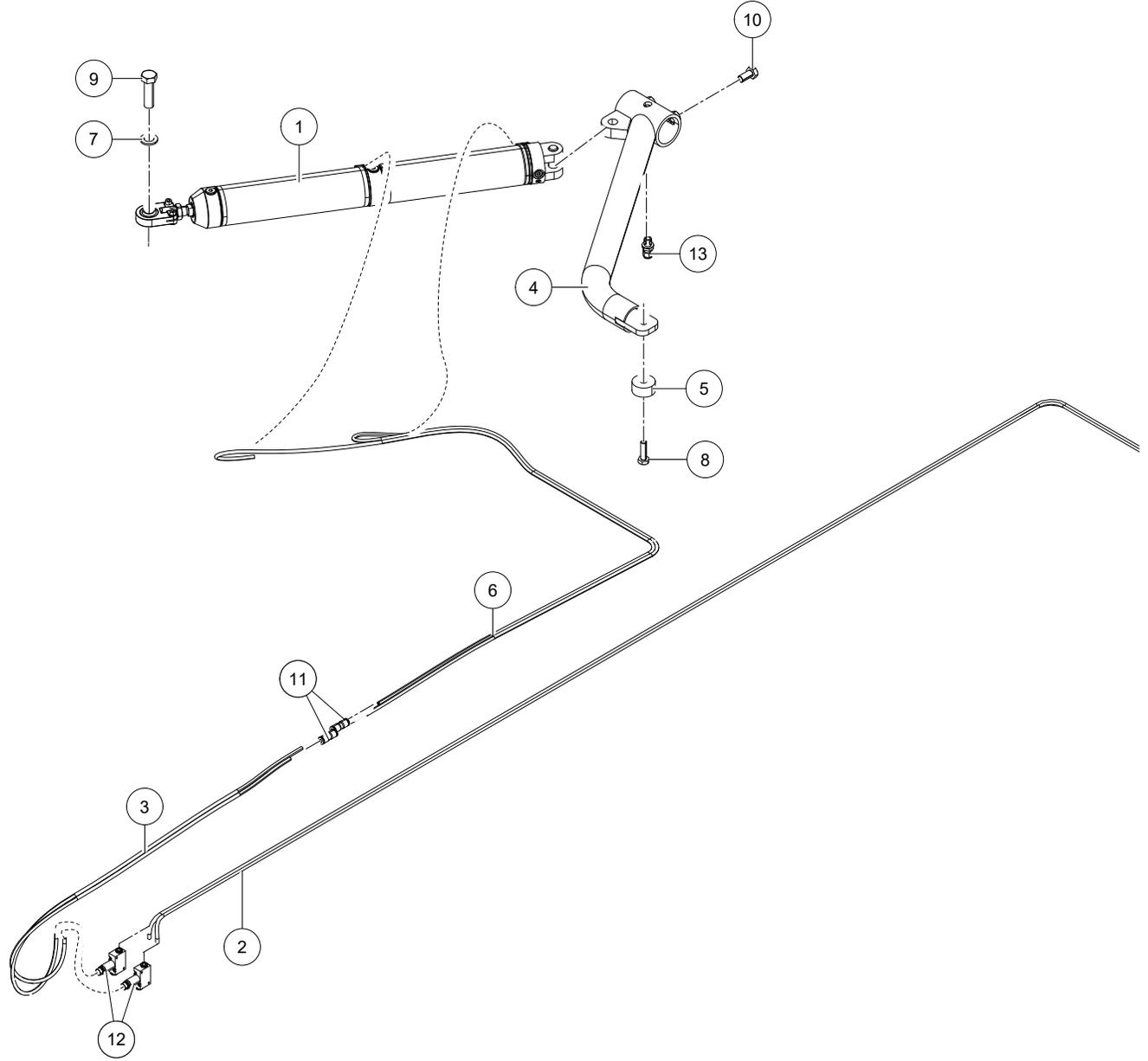
Lely Astronaut A5

Box

5.1X05.00XX-X

0003242094

Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1004.5169.0	1	Gate			
2	5.1004.5194.0	2	Frame			
3	5.1004.5658.0	2	Hinge			
4	5.1004.6226.0	1	Plate			
5	9.1073.0055.3	2	U profile	L=155mm	Bulk	
6	5.1004.6356.0	1	Lely logo			
7	9.1030.0020.4	2	Nut	M8 DIN985 A2-2 s/s	Bulk	
8	9.1030.0022.6	4	Nut	M10 DIN985 A2-2 s/s	Bulk	
9	9.1030.0033.3	2	Nut	M4 DIN985 A2-2 s/s	Bulk	
10	9.1036.0057.6	1	Cap nut	M8 DIN1587-A2 s/s		
11	9.1048.0050.2	2	Washer	A8,4 DIN125-A2 s/s	Bulk	
12	9.1048.0089.6	2	Washer	A4,3 DIN125-A2 s/s	Bulk	
13	9.1048.0104.0	2	Washer	A10,5 DIN9021-A2 s/s	Bulk	
14	9.1051.0007.5	4	Serr.lock washer	A8,2 DIN6798 s/s	Bulk	
15	9.1057.0423.2	2	Screw	M4x16 ISO7380-A2 s/s	Bulk	
16	9.1058.0104.0	4	Carriage bolt	M10x 70 DIN603 A2-2 s/s	Bulk	
17	9.1113.0475.2	2	Bolt	M8x60 DIN931-A2-70 s/s		
18	9.1113.0477.4	4	Bolt	M12x20 DIN933-A2-70 s/s	Bulk	
19	9.1113.0513.1	1	Bolt	M8x55 DIN931-A2 s/s	Bulk	
20	9.1113.0523.4	2	Bolt		Bulk	
21	9.1152.0022.0	2	Blind rivet nut			
22	9.1186.0996.0	1	Ground stip		1	

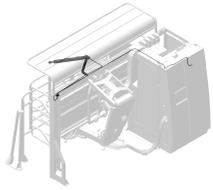


D000386-005

J-Flow Fence

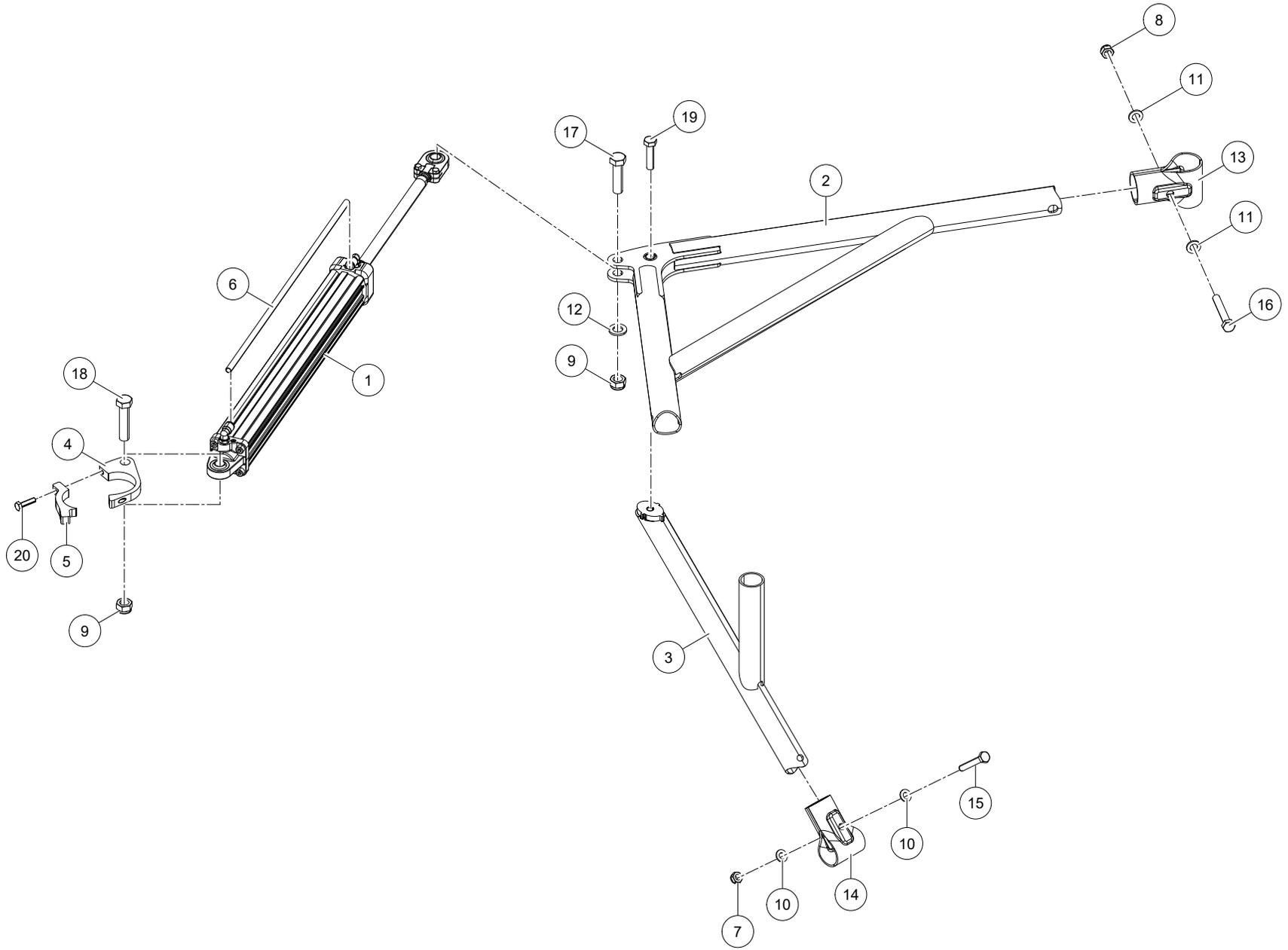
C-2





Lely Astronaut A5 Box 5.1X05.00XX-X 0003242094

Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	#####	1	Not separately			(see page 44)
2	#####	1	Tube	L=4550mm		((9.1138.0063.4 PN hose BLACK 6mm PA), (9.1138.0064.5 PN hose BLUE 6mm))
3	#####	1	Tube	L=1000mm		((9.1138.0063.4 PN hose BLACK 6mm PA), (9.1138.0064.5 PN hose BLUE 6mm))
4	5.1004.6181.0	1	Bracket			
5	5.1004.6229.0	1	Ring			
6	#####	1	Tube	L=2550mm		((9.1138.0063.4 PN hose BLACK 6mm PA), (9.1138.0064.5 PN hose BLUE 6mm))
7	9.1048.0085.2	1	Washer	A17 DIN125-A2 s/s	Bulk	
8	9.1113.0319.2	1	Bolt	M10x35 DIN933-A2-2 s/s	Bulk	
9	9.1113.0339.1	1	Bolt	M16x55 DIN931-A2-2 s/s	Bulk	
10	9.1113.0538.5	2	Bolt	M12x25 DIN933-A2-70 s/s	Bulk	
11	9.1138.0093.6	2	Plug-in coupling	6-6mm ()	Bulk	
12	9.1138.0959.0	2	Pressure reducer	LR-QS-6 adjust 2.8-0/+0.2 bar	1	
13	9.1186.0993.0	1	Plug	M12 SKINTOP CLICK		

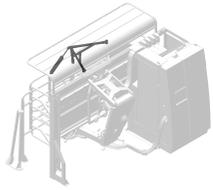


D000386-006

J-Flow Fence

C-3





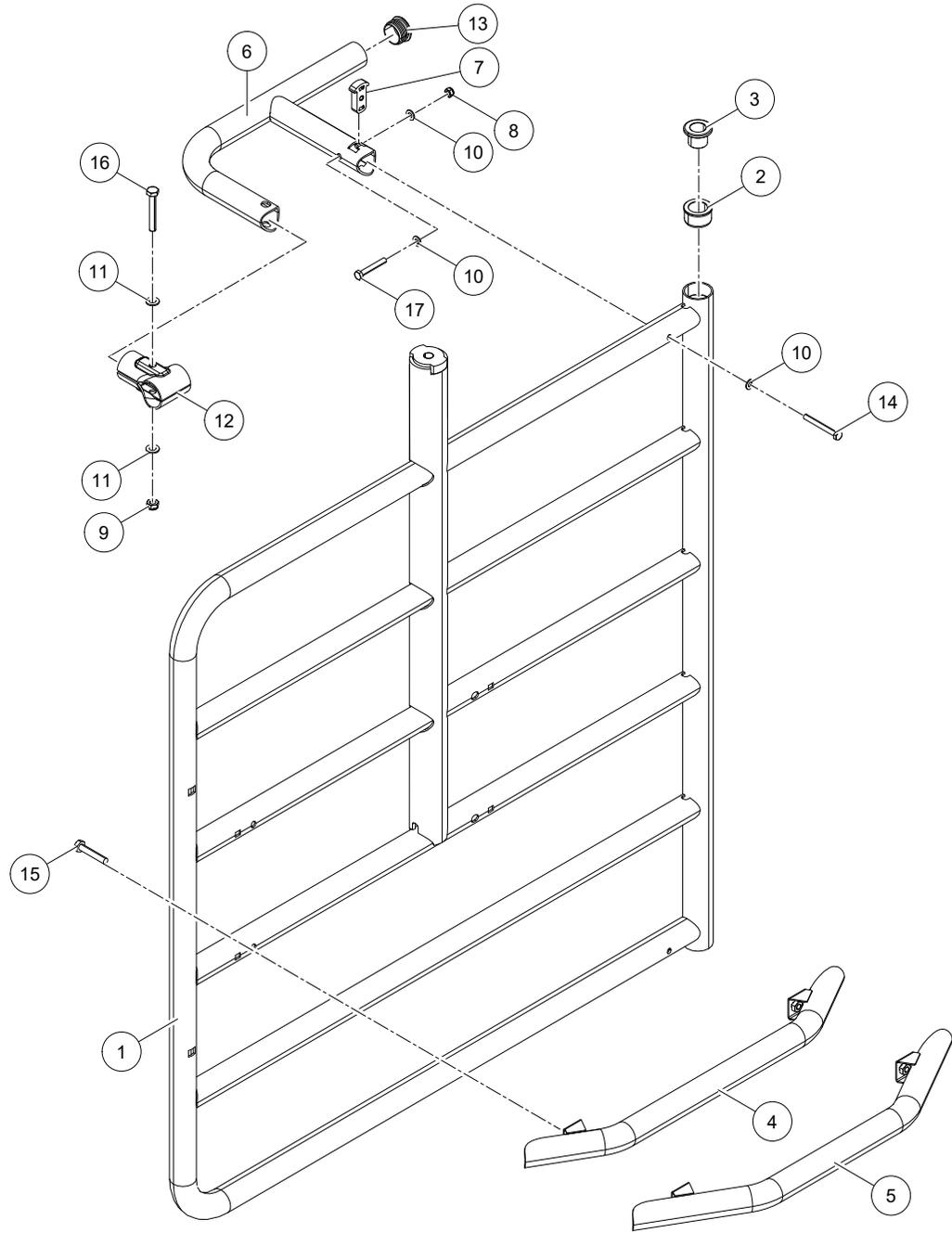
Lely Astronaut A5

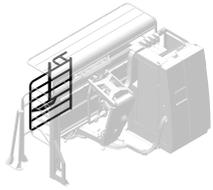
Box

5.1X05.00XX-X

0003242094

Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1003.1572.0	1	Cylinder	C-cylinder	2	(see page 46)
2	5.1004.7225.0	1	Bracket			
3	5.1004.7231.0	1	Bracket			
4	5.1004.7235.0	2	Plate			
5	5.1004.7236.0	2	Plate			
6	9.1138.0154.4	1	Tube	Black PUN-H 10mm, L=525mm		
7	9.1030.0022.6	2	Nut	M10 DIN985 A2-2 s/s	Bulk	
8	9.1030.0023.0	2	Nut	M12 DIN985 A2-2 s/s	Bulk	
9	9.1030.0034.4	2	Nut	M16 DIN985 A2-2 s/s	Bulk	
10	9.1048.0051.3	4	Washer	A10,5 DIN125-A2 s/s	Bulk	
11	9.1048.0080.4	4	Washer	A13 DIN125-A2 s/s	Bulk	
12	9.1048.0085.2	1	Washer	A17 DIN125-A2 s/s	Bulk	
13	9.1066.0107.0	2	Tube clamp	1 1/2" x 1 1/2" GD-Vertrieb: 90030154		
14	9.1066.0108.0	2	Tube clamp	1 1/4" x 1 1/4" GD-Vertrieb: 90030114		
15	9.1113.0336.5	2	Bolt	M10x70 DIN933-A2-2 s/s	1	
16	9.1113.0506.1	2	Bolt	M12x80 DIN931-A2-2 s/s	Bulk	
17	9.1113.0509.4	1	Bolt	M16x60 DIN931-A2 s/s	Bulk	
18	9.1113.0515.3	1	Bolt	M16x70 DIN931-A2 s/s	2	
19	9.1113.0549.2	1	Bolt	M12x50 DIN931-A2 s/s		
20	9.1113.0616.0	4	Bolt M16x 45 DIN933-8.8			





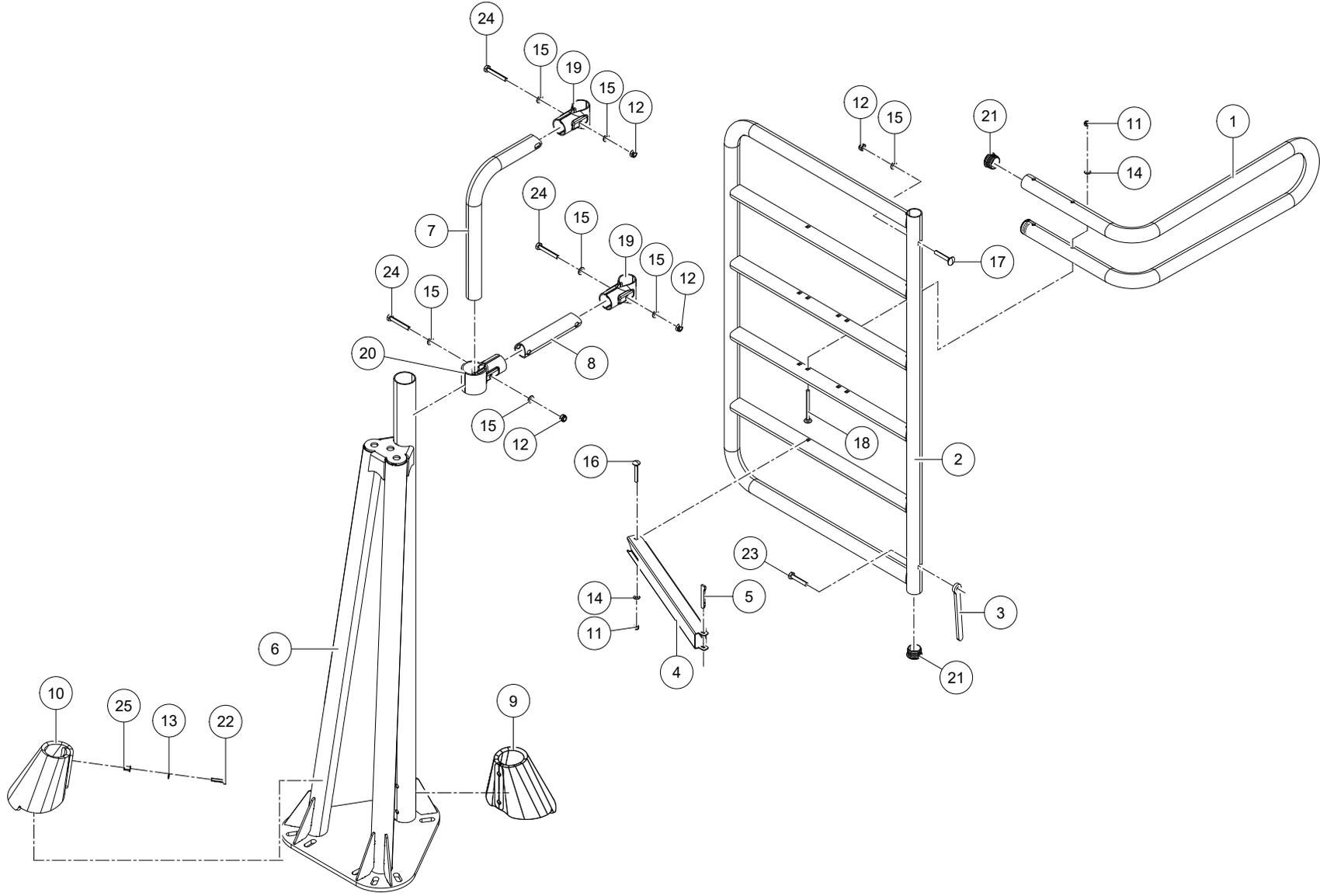
Lely Astronaut A5

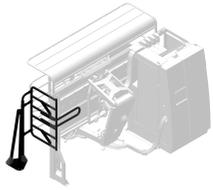
Box

5.1X05.00XX-X

0003242094

Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1004.2353.0	1	Gate			
2	5.1004.5792.0	2	Bearing			
3	5.1004.5821.0	2	Bearing			
4	5.1004.6490.0	1	Bar			
5	5.1004.6492.0	1	Bar			
6	5.1004.7237.0	1	Bracket			
7	5.1004.7240.0	1	Plate			
8	9.1030.0020.4	1	Nut	M8 DIN985 A2-2 s/s	Bulk	
9	9.1030.0022.6	1	Nut	M10 DIN985 A2-2 s/s	Bulk	
10	9.1048.0050.2	3	Washer	A8,4 DIN125-A2 s/s	Bulk	
11	9.1048.0051.3	2	Washer	A10,5 DIN125-A2 s/s	Bulk	
12	9.1066.0108.0	1	Tube clamp	1 1/4" x 1 1/4" GD-Vertrieb: 90030114		
13	9.1108.0166.0	1	Locking cap	ø42		
14	9.1113.0256.3	1	Bolt	M8x70 DIN931-A2-2 s/s	Bulk	
15	9.1113.0322.5	2	Bolt	M10x55 DIN933-A2-2 s/s	Bulk	
16	9.1113.0336.5	1	Bolt	M10x70 DIN933-A2-2 s/s	1	
17	9.1113.0513.1	1	Bolt	M8x55 DIN931-A2 s/s	Bulk	





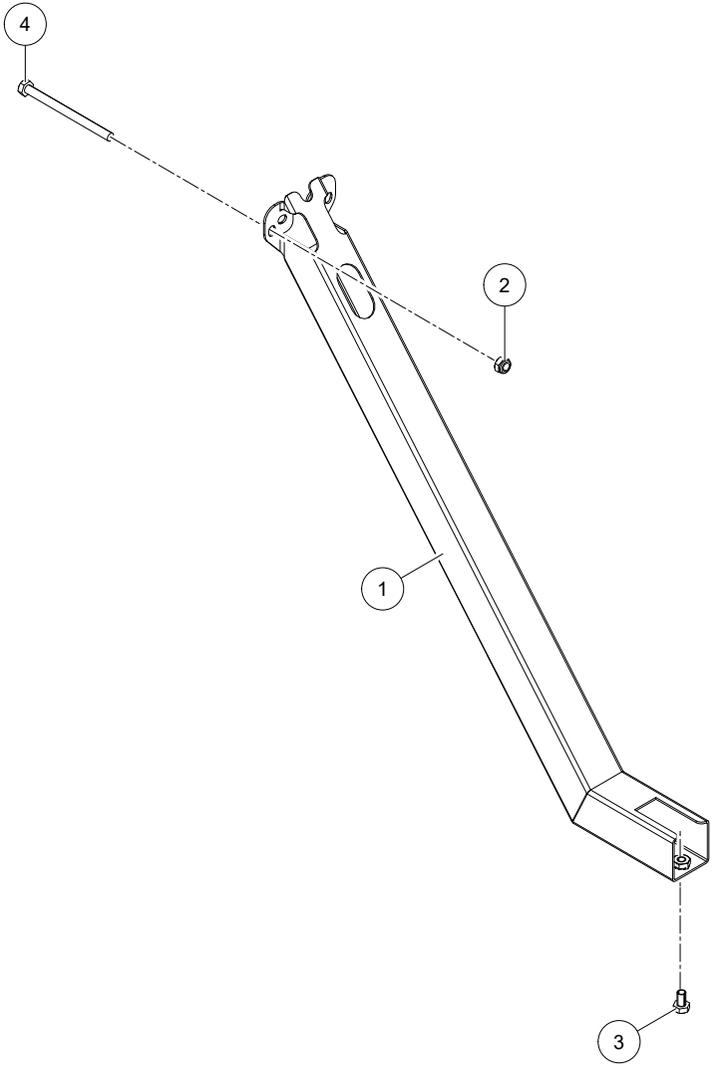
Lely Astronaut A5

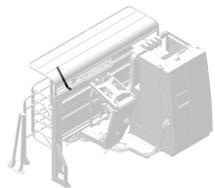
Box

5.1X05.00XX-X

0003242094

Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1004.2688.0	1	Tube			
2	5.1004.2762.0	1	Gate			
3	5.1004.2765.0	1	Bracket			
4	5.1004.5920.0	2	Tube			
5	5.1004.5921.0	2	Bracket			
6	5.1004.7216.0	1	Frame			
7	5.1004.7223.0	1	Tube			
8	5.1004.7224.0	2	Tube			
9	5.1004.7241.0	1	Protector			
10	5.1004.7242.0	1	Protector	RUBBER PLATE		
11	9.1030.0020.4	6	Nut	M8 DIN985 A2-2 s/s	Bulk	
12	9.1030.0022.6	6	Nut	M10 DIN985 A2-2 s/s	Bulk	
13	9.1048.0005*6	4	Washer	A8,4 DIN9021-St		
14	9.1048.0050.2	6	Washer	A8,4 DIN125-A2 s/s	Bulk	
15	9.1048.0051.3	11	Washer	A10,5 DIN125-A2 s/s	Bulk	
16	9.1058.0034.4	2	Coach bolt	M8x60 DIN603 s/s		
17	9.1058.0099.0	1	Carriage bolt M10x 60 A2-2 s/s			
18	9.1058.0103.0	4	Carriage bolt M 8x100 A2-2 s/s	DIN603		
19	9.1066.0108.0	3	Tube clamp	1 1/4" x 1 1/4" GD-Vertrieb: 90030114		
20	9.1066.0109.0	2	Tube clamp	T-clamp 2" x 1 1/4"		
21	9.1108.0166.0	4	Locking cap	ø42		
22	9.1113.0205*1	4	Bolt	M8x35 DIN933-8.8		
23	9.1113.0322.5	1	Bolt	M10x55 DIN933-A2-2 s/s	Bulk	
24	9.1113.0336.5	5	Bolt	M10x70 DIN933-A2-2 s/s	1	
25	9.1152.0037.0	6	Nut	BLIND RIVET M8 Wurth 094820 08		





Lely Astronaut A5 Box 5.1X05.00XX-X 0003242094

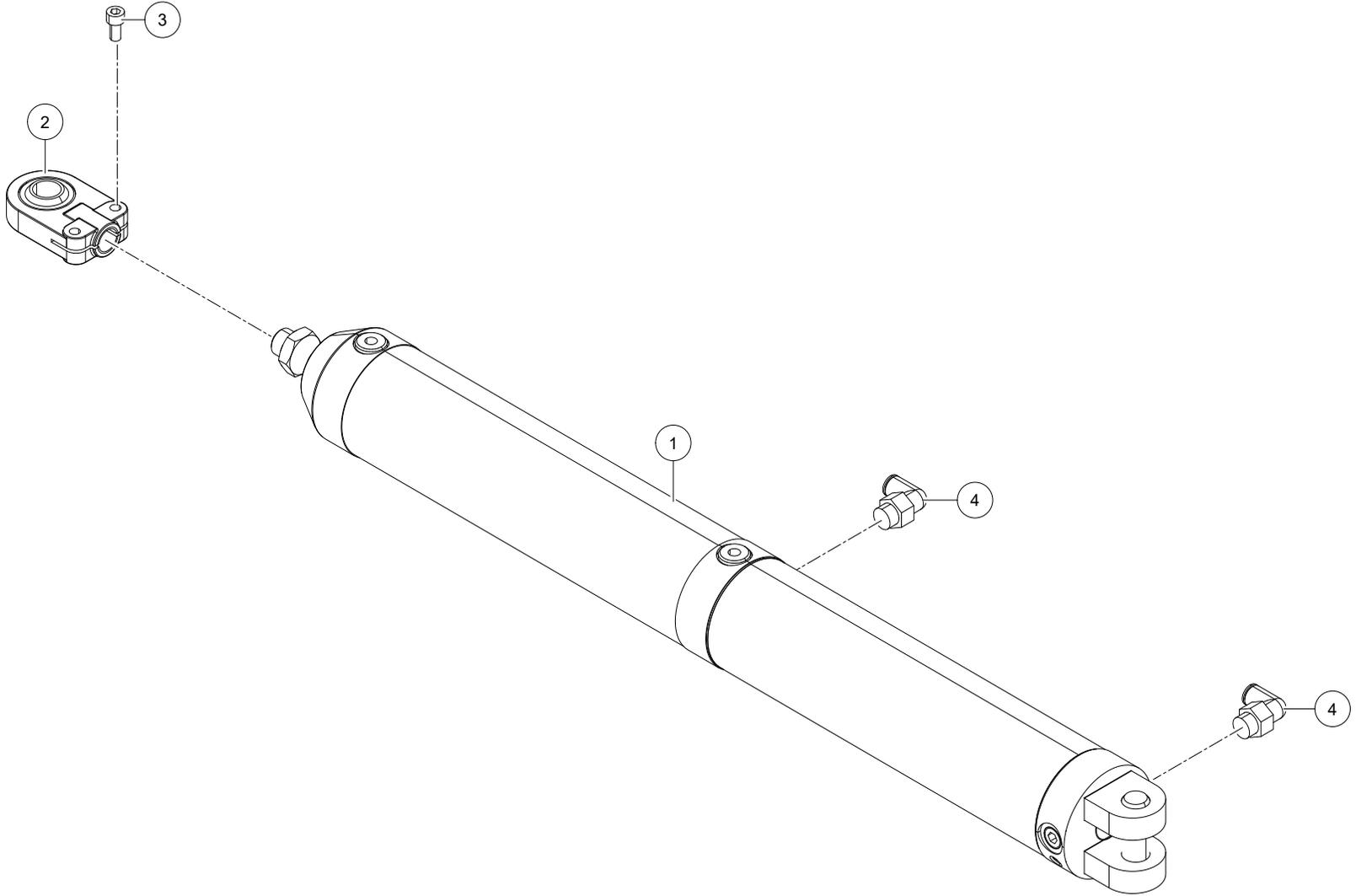
Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1004.5191.0	1	Tube			
2	9.1030.0021.5	2	Nut	M6 DIN985 A2-2 s/s	Bulk	
3	9.1113.0302.0	2	Bolt	M6x10 DIN933-A2-2 s/s	Bulk	
4	9.1113.0500.2	2	Bolt	M6x80 DIN931-A2-70 s/s		

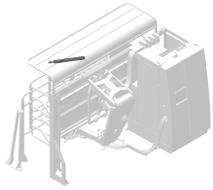
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J-Flow Fence

C-7



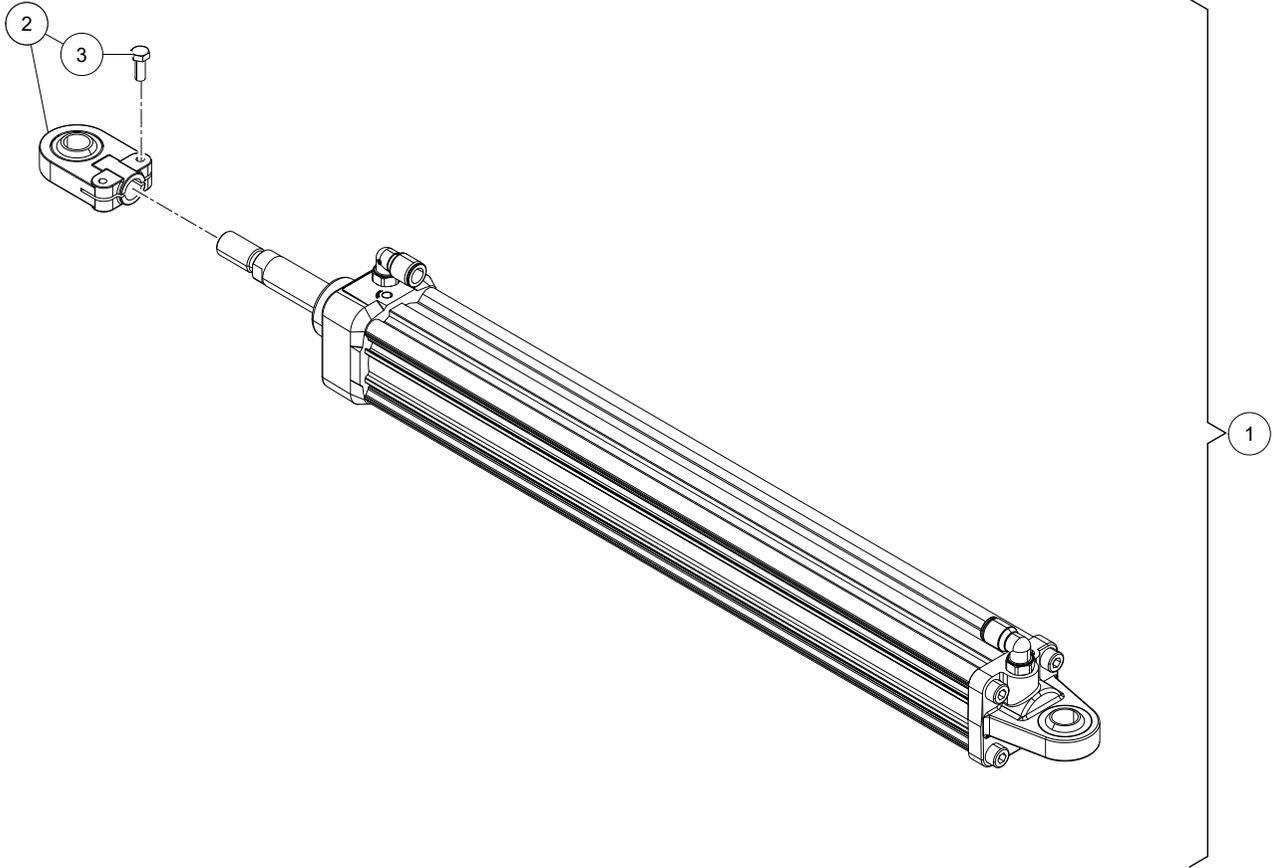




Lely Astronaut A5 Box 5.1X05.00XX-X 0003242094

Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1003.5210.0	1	Cylinder		2	
2	9.1038.0042.4	1	Ball head		2	
3	9.1057.0067.3	2	S.h. bolt	M6x12 DIN912-A2 s/s	Bulk	
4	9.1138.0017.0	2	Plug-in coupling	1/4"x6mm (┘)	Bulk	



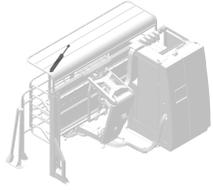


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Cylinder (J-Flow Fence)

C-9

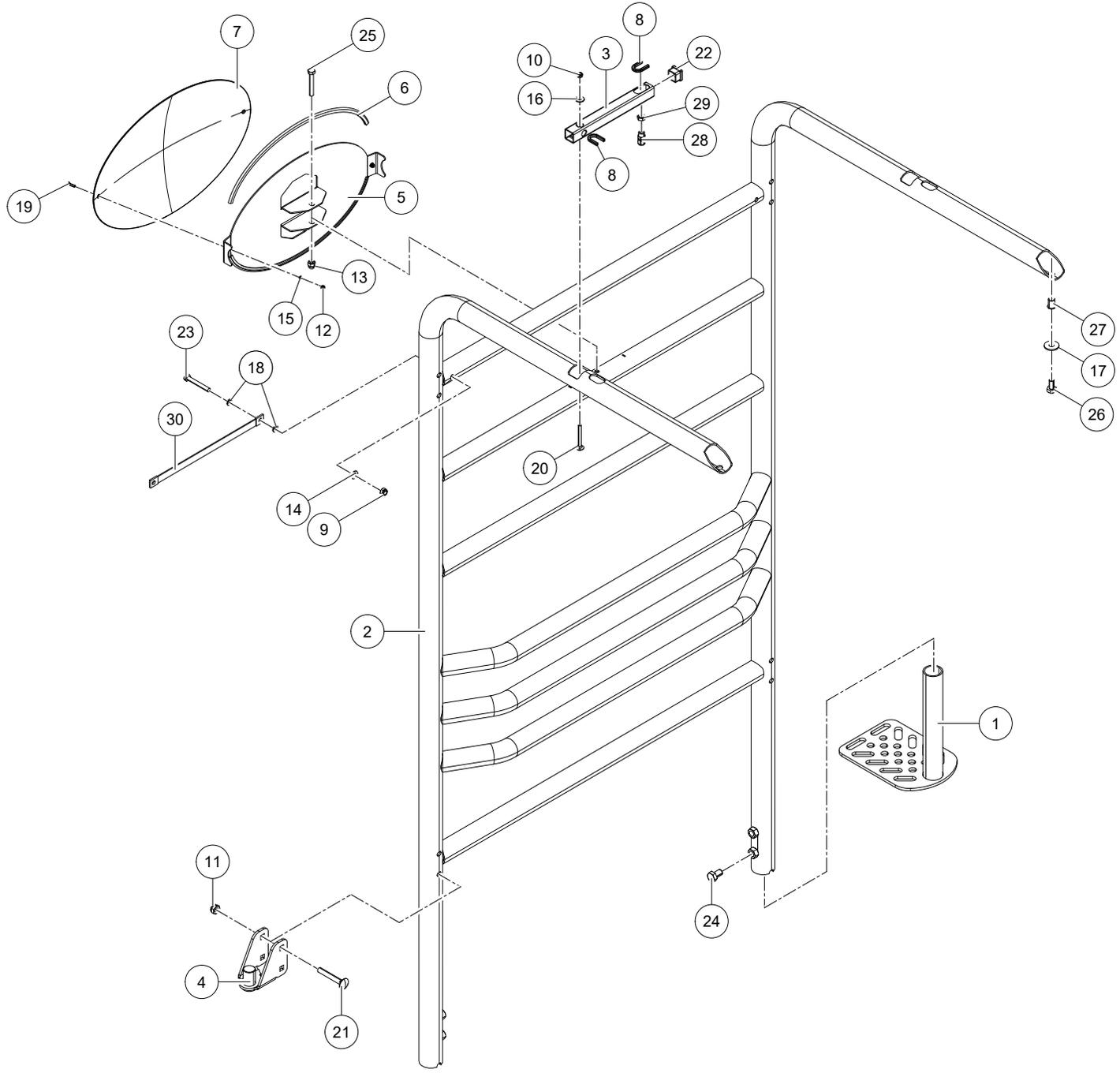


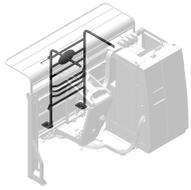


Lely Astronaut A5 Box 5.1X05.00XX-X 0003242094

Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1003.1572.0	1	Cylinder	C-cylinder	2	
2	9.1038.0042.4	1	Ball head		2	
3	9.1113.0163.1	2	Bolt	M6x16 DIN933-A2-2 s/s	Bulk	







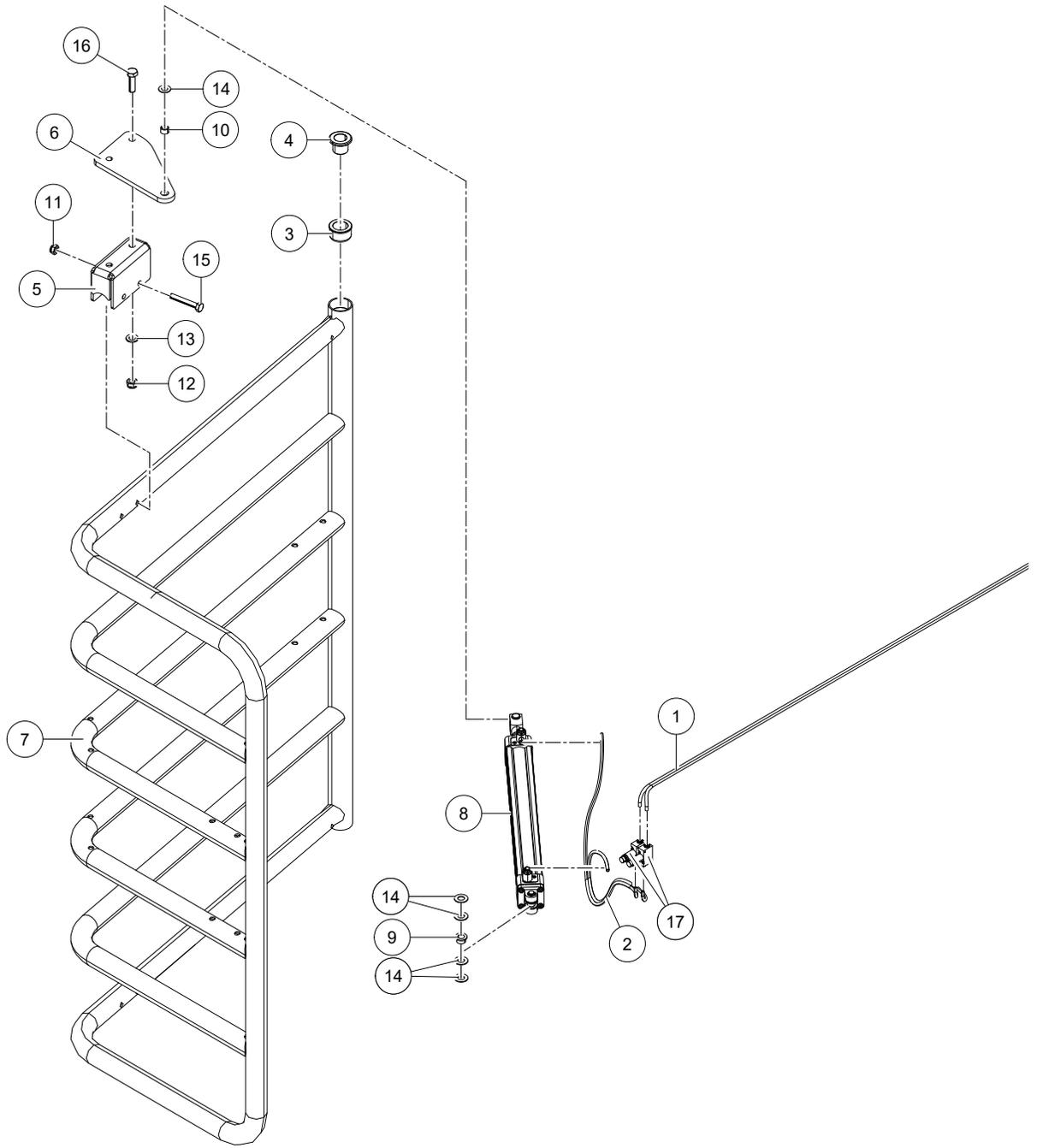
Lely Astronaut A5

Box

5.1X05.00XX-X

0003242094

Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1004.5194.0	2	Frame			
2	5.1004.5300.0	1	Gate			
3	5.1004.5304.0	1	Tube			
4	5.1004.5658.0	2	Hinge			
5	5.1004.6226.0	1	Plate			
6	9.1073.0055.3	2	U profile	L=155mm	Bulk	
7	5.1004.6356.0	1	Lely logo			
8	9.1073.0082.2	2	U-shaped band	1mm profile, L=68mm		
9	9.1030.0020.4	2	Nut	M8 DIN985 A2-2 s/s	Bulk	
10	9.1030.0021.5	1	Nut	M6 DIN985 A2-2 s/s	Bulk	
11	9.1030.0022.6	4	Nut	M10 DIN985 A2-2 s/s	Bulk	
12	9.1030.0033.3	2	Nut	M4 DIN985 A2-2 s/s	Bulk	
13	9.1036.0057.6	1	Cap nut	M8 DIN1587-A2 s/s		
14	9.1048.0050.2	2	Washer	A8,4 DIN125-A2 s/s	Bulk	
15	9.1048.0089.6	2	Washer	A4,3 DIN125-A2 s/s	Bulk	
16	9.1048.0095.5	1	Washer	A6,4 DIN9021-A2 s/s	Bulk	
17	9.1048.0104.0	2	Washer	A10,5 DIN9021-A2 s/s	Bulk	
18	9.1051.0007.5	4	Serr.lock washer	A8,2 DIN6798 s/s	Bulk	
19	9.1057.0423.2	2	Screw	M4x16 ISO7380-A2 s/s	Bulk	
20	9.1058.0058.0	1	Coach bolt	M6x55 DIN603-A2 s/s	Bulk	
21	9.1058.0104.0	4	Carriage bolt	M10x 70 DIN603 A2-2 s/s	Bulk	
22	9.1108.0122.1	2	Locking cap	25x25		
23	9.1113.0475.2	2	Bolt	M8x60 DIN931-A2-70 s/s		
24	9.1113.0477.4	4	Bolt	M12x20 DIN933-A2-70 s/s	Bulk	
25	9.1113.0513.1	1	Bolt	M8x55 DIN931-A2 s/s	Bulk	
26	9.1113.0523.4	2	Bolt		Bulk	
27	9.1152.0022.0	2	Blind rivet nut			
28	9.1186.0244.2	1	Swivel	M12x1.5	Bulk	
29	9.1186.0245.3	1	Swivel nut	M12X1.5 (EMC)	Bulk	
30	9.1186.0996.0	1	Ground stip		1	





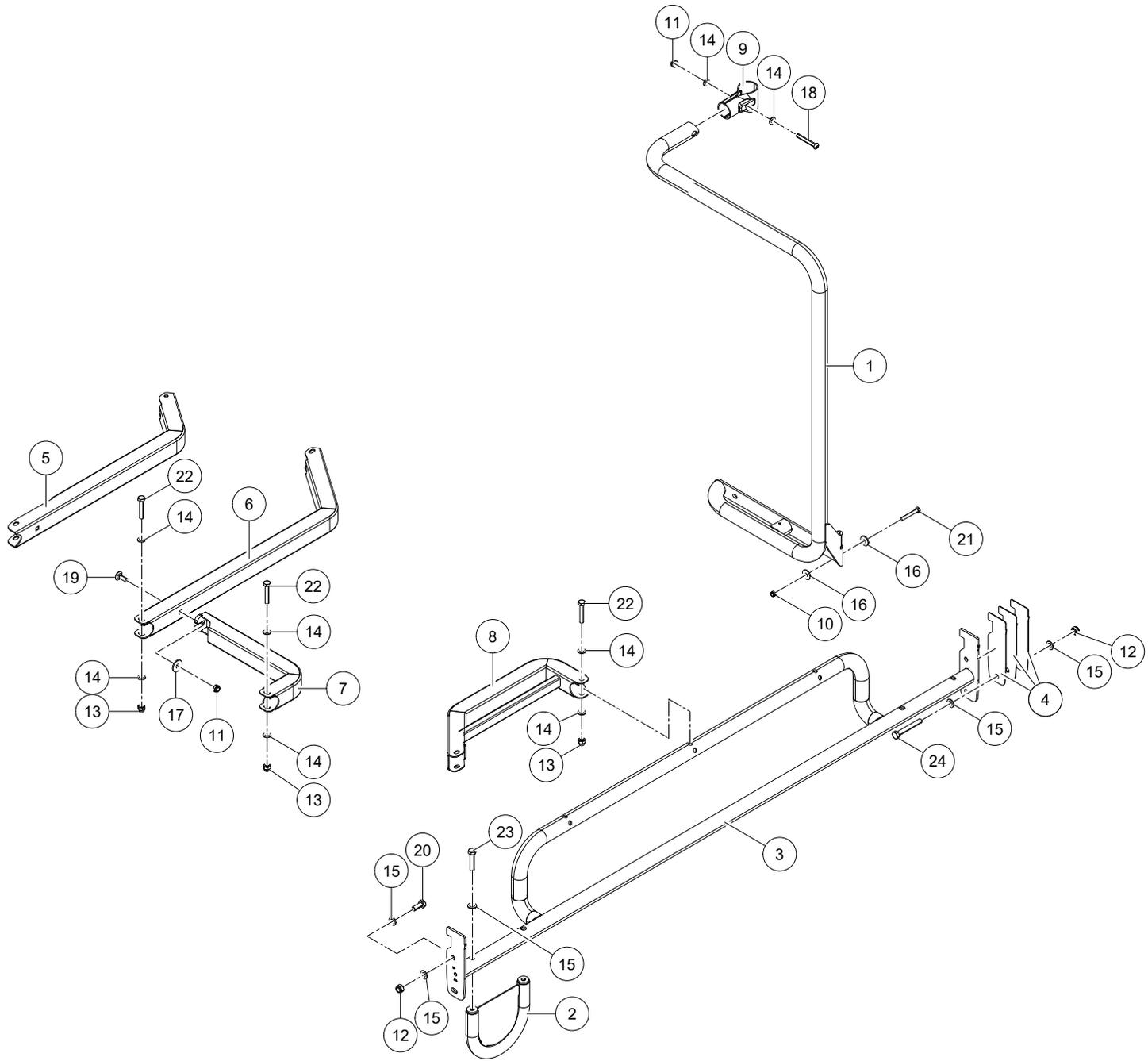
Lely Astronaut A5

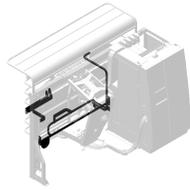
Box

5.1X05.00XX-X

0003242094

Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	#####	1	Tube	L=4550mm		((9.1138.0063.4 PN hose BLACK 6mm PA), (9.1138.0064.5 PN hose BLUE 6mm))
2	#####	1	Tube	L=1000mm		((9.1138.0063.4 PN hose BLACK 6mm PA), (9.1138.0064.5 PN hose BLUE 6mm))
3	5.1004.5792.0	2	Bearing			
4	5.1004.5821.0	2	Bearing			
5	5.1004.6239.0	1	Plate			
6	5.1004.6554.0	1	Plate			
7	5.1004.6792.0	1	Gate weld.pp			
8	5.1004.6913.0	1	Cilinder			(see page 56)
9	9.1022.0026.4	1	Collar bearing	12x16x21x10x2		
10	9.1022.0104.0	1	Slide bearing	12 x 16 x 10; colour: natural		
11	9.1030.0022.6	2	Nut	M10 DIN985 A2-2 s/s	Bulk	
12	9.1030.0023.0	2	Nut	M12 DIN985 A2-2 s/s	Bulk	
13	9.1048.0080.4	2	Washer	A13 DIN125-A2 s/s	Bulk	
14	9.1049.0210.0	5	Washer	12.2 x 24 x 1.3; nylon; colour: natural		
15	9.1113.0305.3	2	Bolt	M10x65 DIN931A2-2 s/s	Bulk	
16	9.1113.0337.6	2	Bolt	M12x40 DIN933-A2-2 s/s		
17	9.1138.0959.0	2	Pressure reducer	LR-QS-6 adjust 2.8-0/+0.2 bar	1	





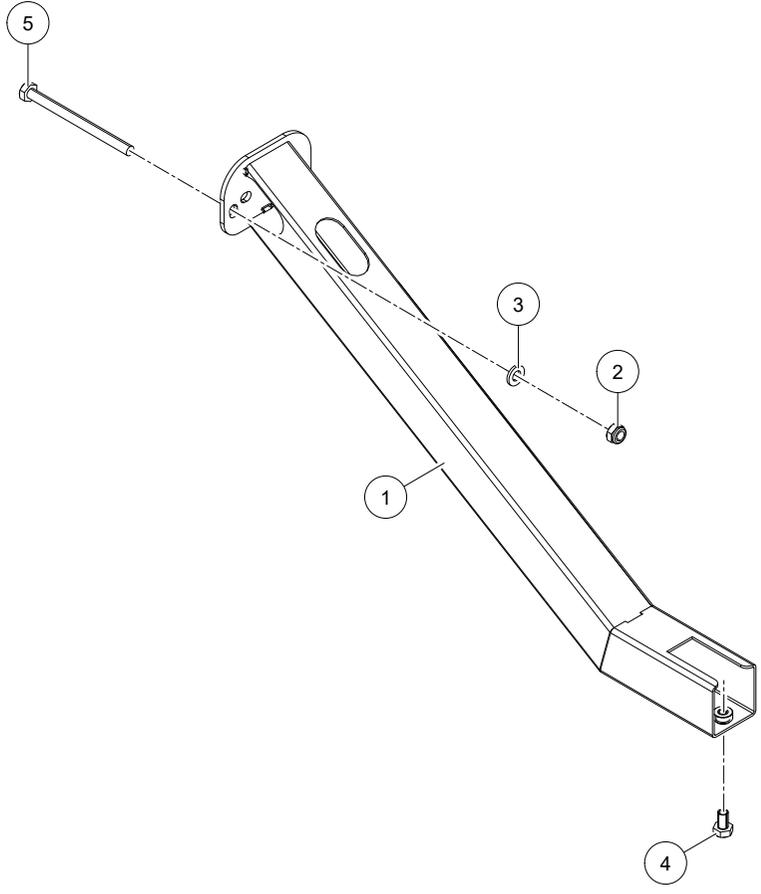
Lely Astronaut A5

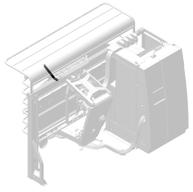
Box

5.1X05.00XX-X

0003242094

Ref.	Part No		Qty.	Description	Techn. info	Criticality	Remark
1	5.1004.6558.0	[R]	1	Bar			
	5.1104.6558.0	[L]	~	Bar			
2	5.1004.6618.0		1	Bracket			
3	5.1004.6773.0		1	Bracket			
4	5.1004.6778.0		3	Plate			
5	5.1004.6779.0		1	Tube			
6	5.1004.6780.0		1	Tube			
7	5.1004.6781.0		1	Tube			
8	5.1004.6789.0		1	Bracket			
9	5.1004.6832.0		1	Clamp			
10	9.1030.0020.4		1	Nut	M8 DIN985 A2-2 s/s	Bulk	
11	9.1030.0022.6		3	Nut	M10 DIN985 A2-2 s/s	Bulk	
12	9.1030.0023.0		3	Nut	M12 DIN985 A2-2 s/s	Bulk	
13	9.1036.0058.0		7	Cap nut		Bulk	
14	9.1048.0051.3		16	Washer	A10,5 DIN125-A2 s/s	Bulk	
15	9.1048.0080.4		8	Washer	A13 DIN125-A2 s/s	Bulk	
16	9.1048.0134.0		2	Washer	A9.0 DIN440R		
17	9.1048.0135.0		3	Washer A11.0 DIN440 R s/s			
18	9.1057.0441.0		1	Screw			
19	9.1058.0014.5		1	Coach bolt	M10x30 DIN603 s/s		
20	9.1113.0357.5		2	Bolt	M12x30 DIN933-A2-2 s/s	Bulk	
21	9.1113.0475.2		1	Bolt	M8x60 DIN931-A2-70 s/s		
22	9.1113.0479.6		8	Bolt	M10x60 DIN931-A2-70 s/s		
23	9.1113.0480.0		2	Bolt	M12x55 DIN931-A2-2 s/s		
24	9.1113.0563.0		1	Bolt	M12x 90 DIN931 A2 s/s		



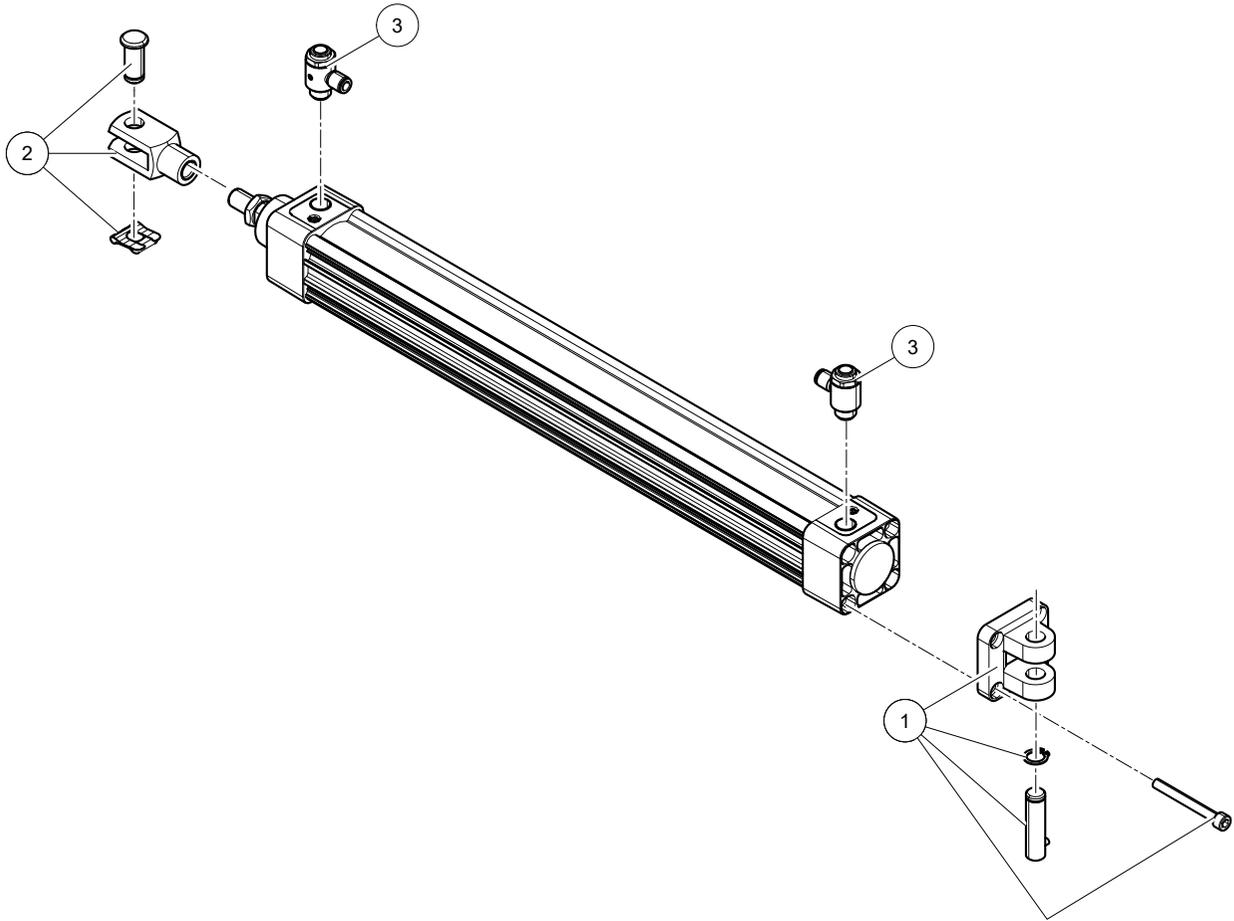


Lely Astronaut A5

5.1X05.00XX-X

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Ref.	Part no.	Qty.	Description	Techn. info	Criticality	Remark
1	5.1004.6561.0	1	Arm			
2	9.1030.0021.5	2	Nut	M6 DIN985 A2-2 s/s		
3	9.1048.0090.0	2	Washer	A6,4 DIN125-A2 s/s		
4	9.1113.0302.0	2	Bolt	M6x10 DIN933-A2-2 s/s		
5	9.1113.0500.2	2	Bolt	M6x80 DIN931-A2-70 s/s		

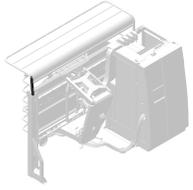


D000318-001

Cylinder (Jersey Fence)

D-5





Lely Astronaut A5 Box 5.1X05.00XX-X 0003242094

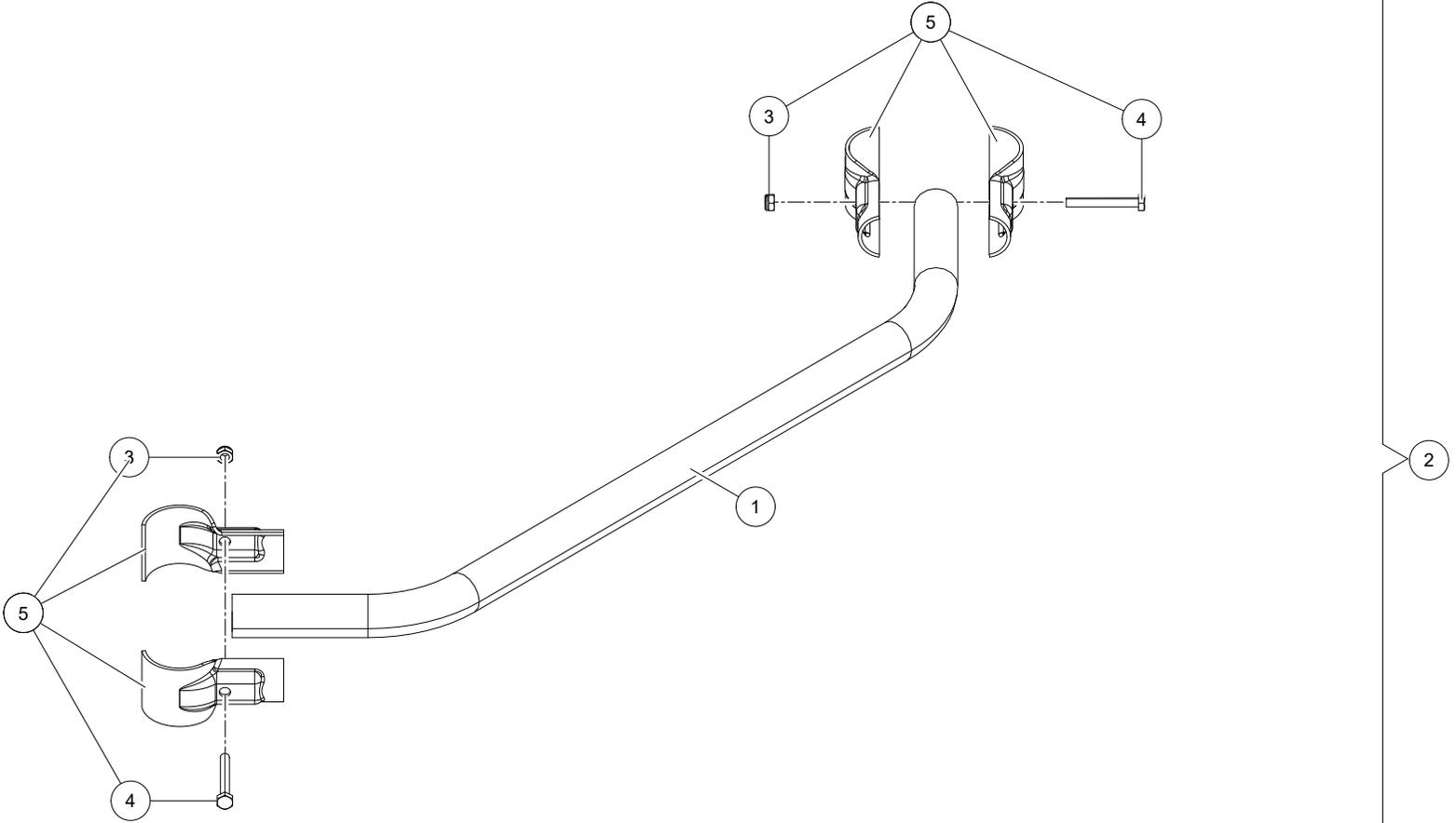
Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	9.1038.0023.6	1	Yoke			
2	9.1038.0024.0	1	Yoke		2	
3	9.1138.1072.0	2	Coupling	Flow control regulator		
90	5.1004.6913.0	1	Cilinder			

D000318-001

Cylinder (Jersey Fence)

D-5



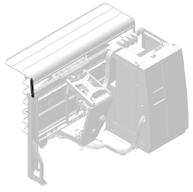


D000220-002

Gate Guard Set

E-1

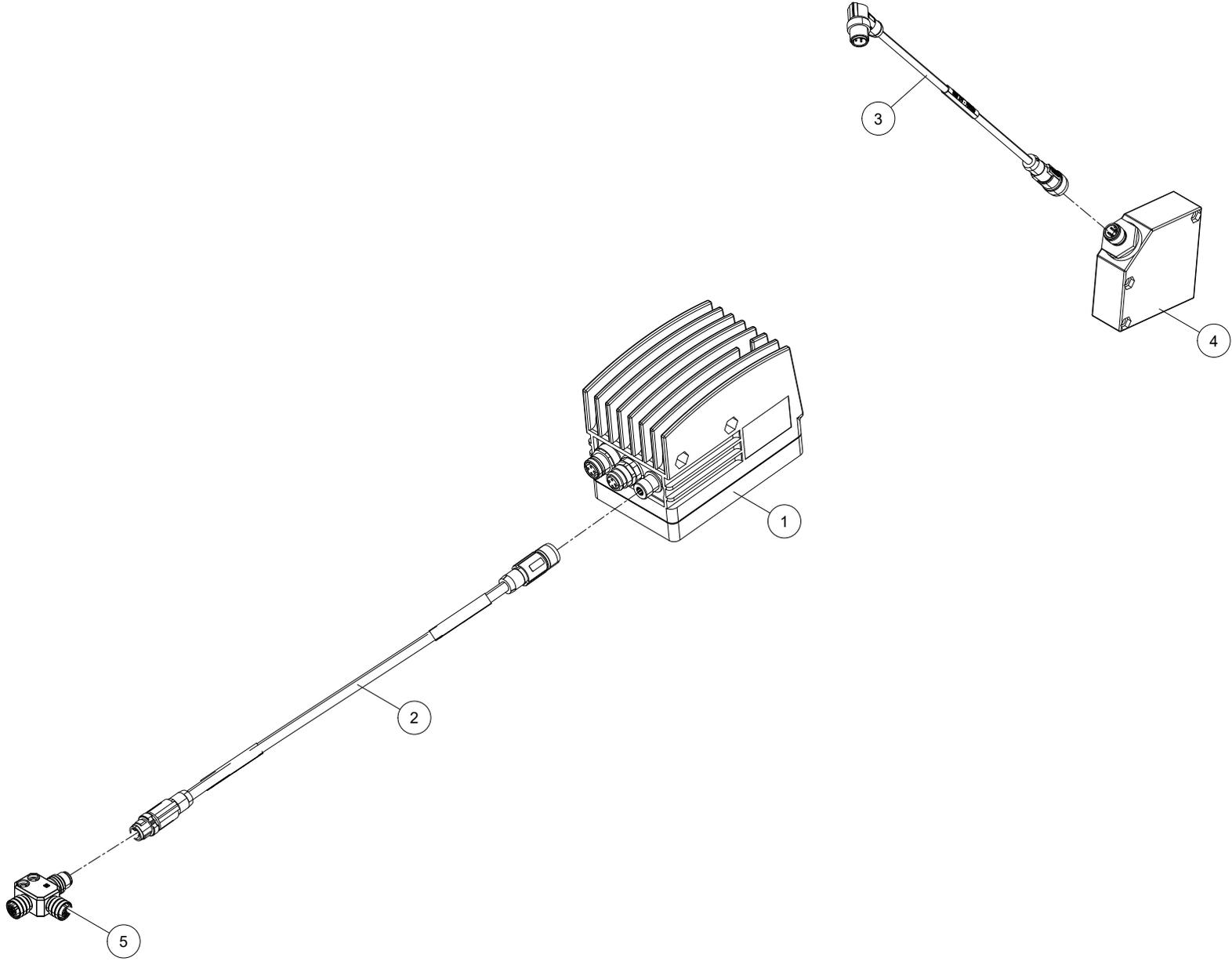


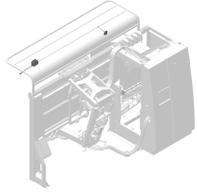


Lely Astronaut A5 Box 5.1X05.00XX-X 0003242094

Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1004.2090.0	4	Tube			
2	#####	1	Not separately			
3	9.1030.0018*2	8	Nut	M7 DIN985-8 NML		
4	9.1113.0551.4	8	Bolt	M10x 80 DIN933-8.8 galv.		
5	9.1125.0010.0	8	Tarpaulin			

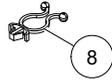
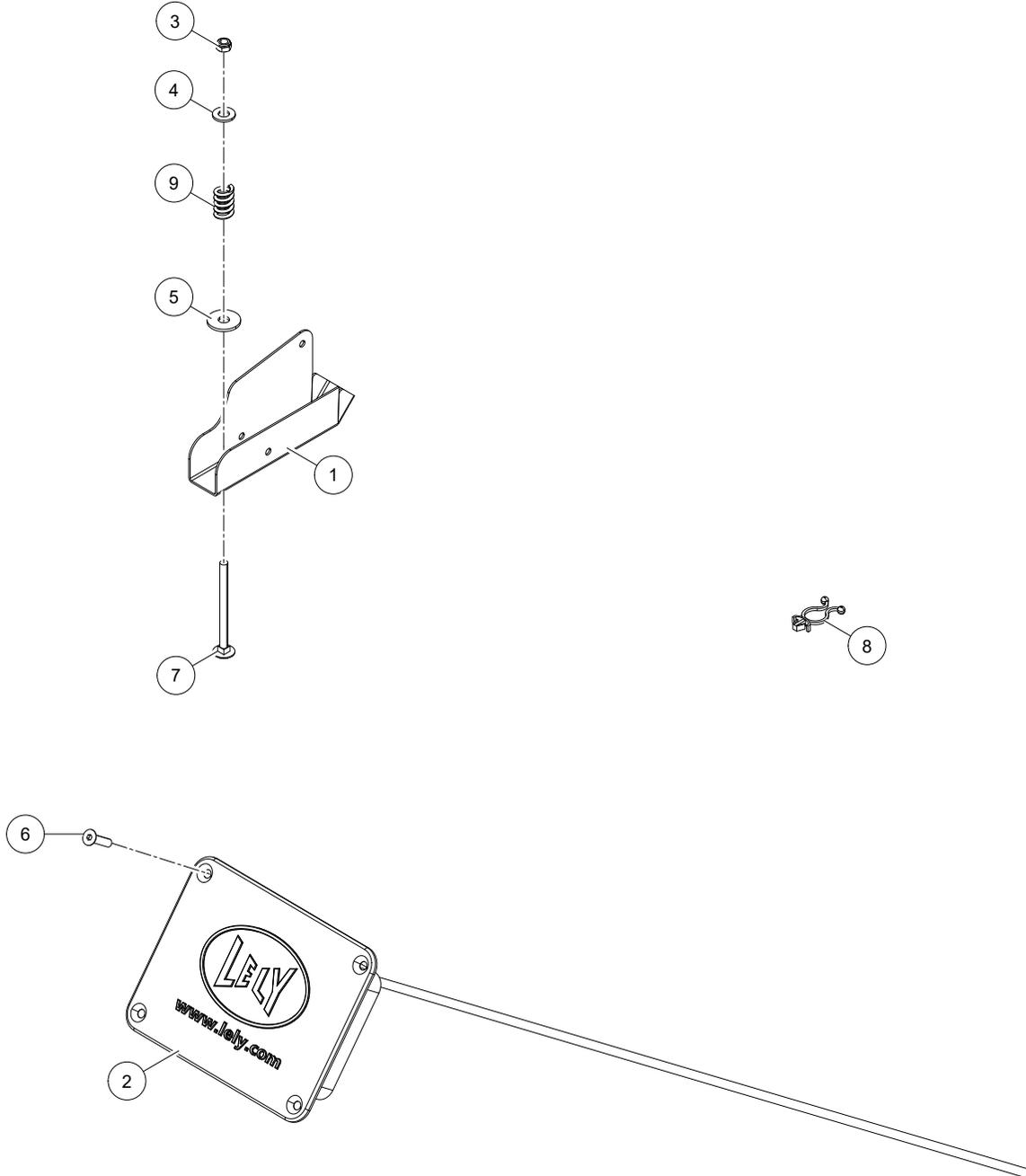


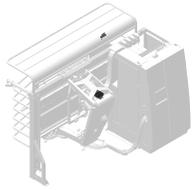




Lely Astronaut A5 Box 5.1X05.00XX-X 0003242094

Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1004.6134.0	1	Sensor	3D sensor	2	
2	6.2001.1017.0	1	Cable		2	
3	6.2001.1046.0	1	Cable		2	
4	9.1190.0356.0	1	sensor photocell(24V)		2	
5	9.1186.1018.0	1	Connector			





Lely Astronaut A5

Box

5.1X05.00XX-X

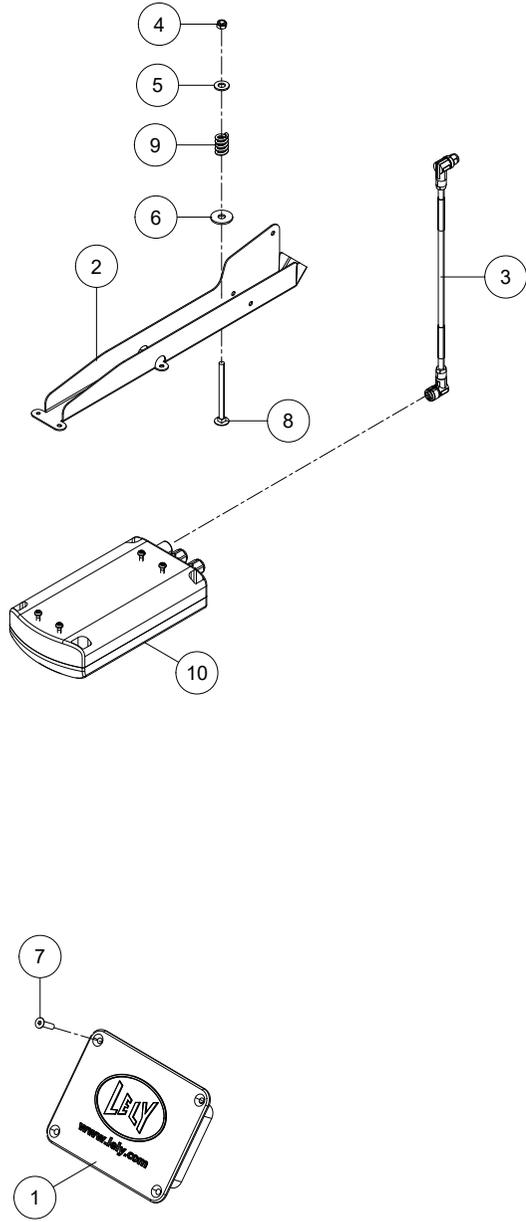
0003242094

Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1004.6154.0	1	Bracket			
2	5.1005.2198.0	1	Sensor ISO			
3	9.1030.0021.5	1	Nut	M6 DIN985 A2-2 s/s	Bulk	
4	9.1048.0050.2	1	Washer	A8,4 DIN125-A2 s/s	Bulk	
5	9.1048.0052.4	1	Washer	A8,4 DIN9021-A2 s/s	Bulk	
6	9.1057.0337.0	4	Screw	M6x25 DIN7991-A2-70 s/s		
7	9.1058.0114.0	1	Bolt	M 6x 80 A s/s		
8	9.1073.0084.4	2	Tube clip			
9	9.1090.0062.0	1	Spring	D23225 s/s		

D000400-001

Qwes ISO

G-1

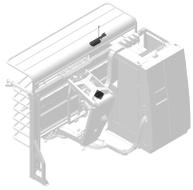


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Qwes LD

G-2





Lely Astronaut A5

Box

5.1X05.00XX-X

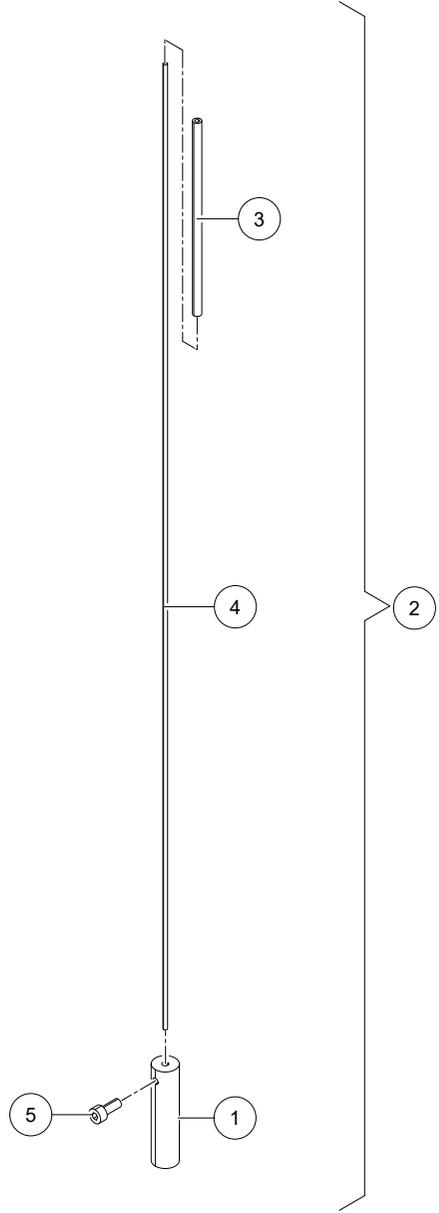
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Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1004.0246.0	1	Cover			
2	5.1004.5167.0	1	Bracket			
3	6.2001.1042.0	1	Cable		2	
4	9.1030.0021.5	5	Nut	M6 DIN985 A2-2 s/s	Bulk	
5	9.1048.0050.2	1	Washer	A8,4 DIN125-A2 s/s	Bulk	
6	9.1048.0052.4	1	Washer	A8,4 DIN9021-A2 s/s	Bulk	
7	9.1057.0337.0	4	Screw	M6x25 DIN7991-A2-70 s/s		
8	9.1058.0114.0	1	Bolt	M 6x 80 A s/s		
9	9.1090.0062.0	1	Spring	D23225 s/s		
10	9.1185.0469.0	1	Qwes LD reader		2	

D000400-002

Qwes LD

G-2

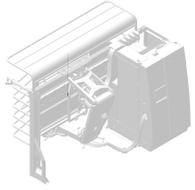


D000401-001

Movement Inductor

H-1





Lely Astronaut A5

Box

5.1X05.00XX-X

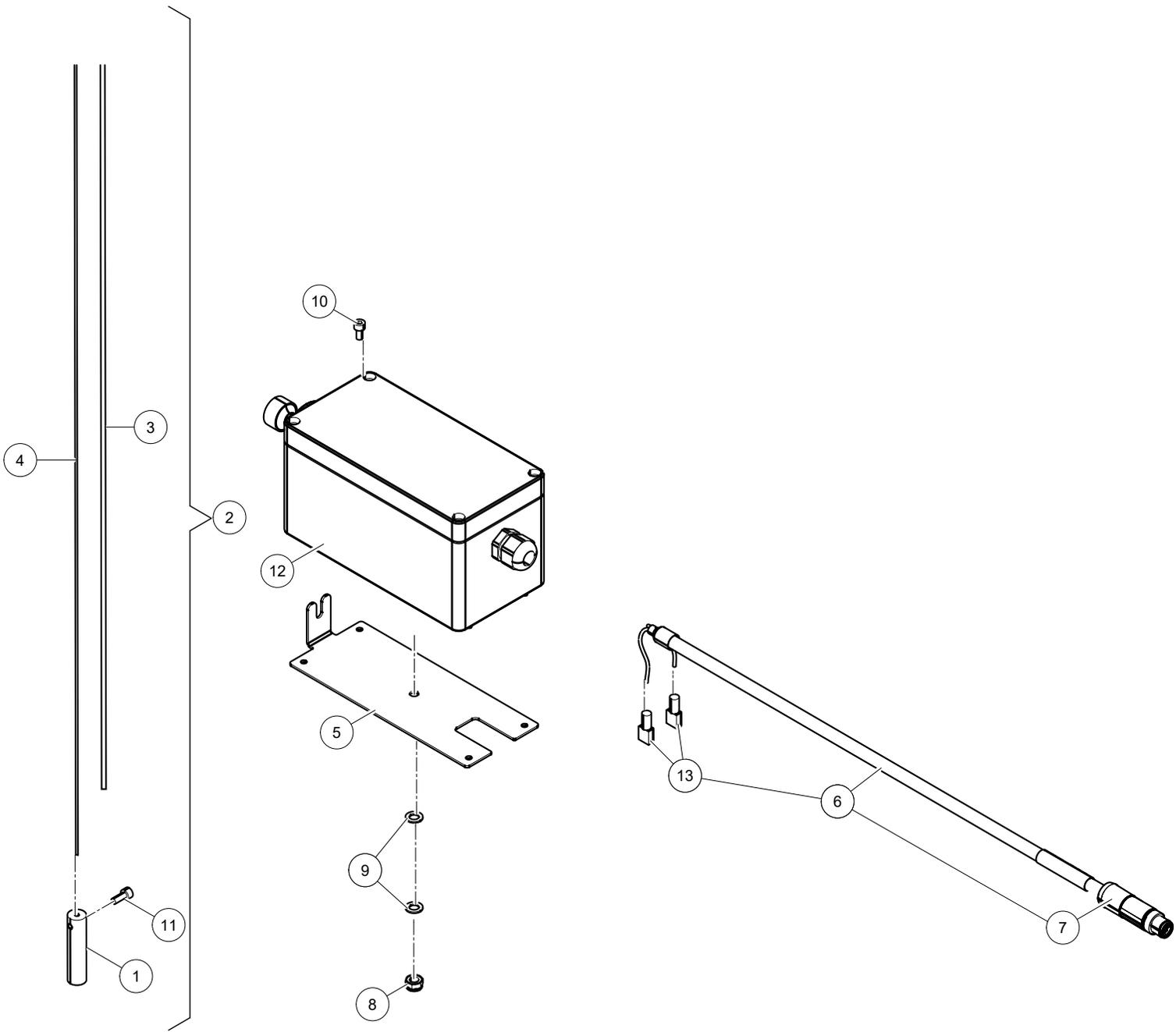
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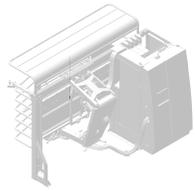
Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1001.5279.0	1	Weight shock device			
2	5.1004.1721.0	1	Cable assembly	Movement inductor	1	
3	9.1138.0062.3	1	Tube	Black PA 4mm, L=3000mm	Bulk	
4	9.1163.0014.5	1	Cable		Bulk	
5	9.1057.0072.1	1	S.h. bolt	M4x10 DIN912-A2 s/s	Bulk	

D000401-001

Movement Inductor

H-1





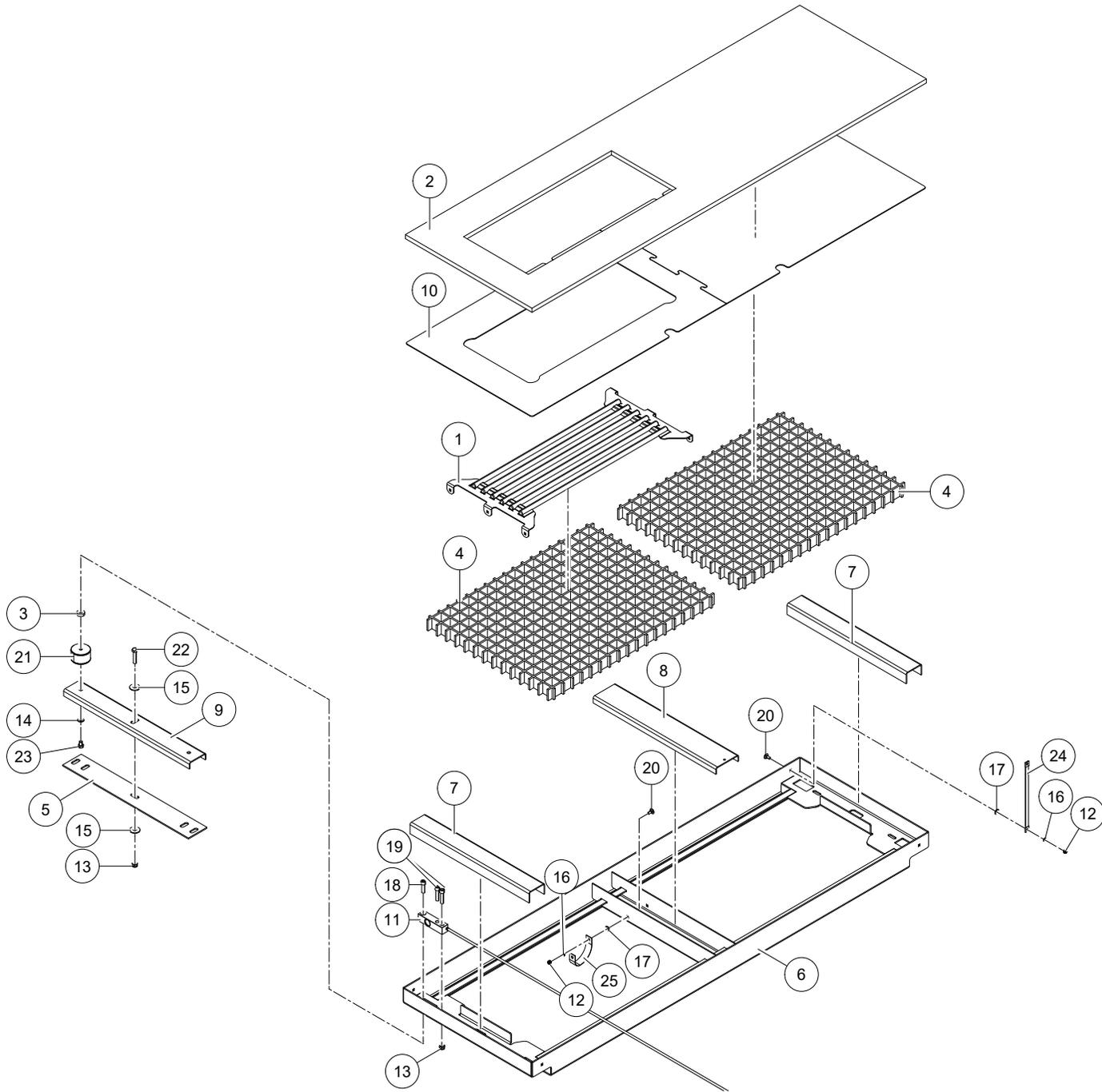
Lely Astronaut A5

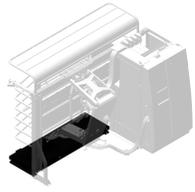
Box

5.1X05.00XX-X

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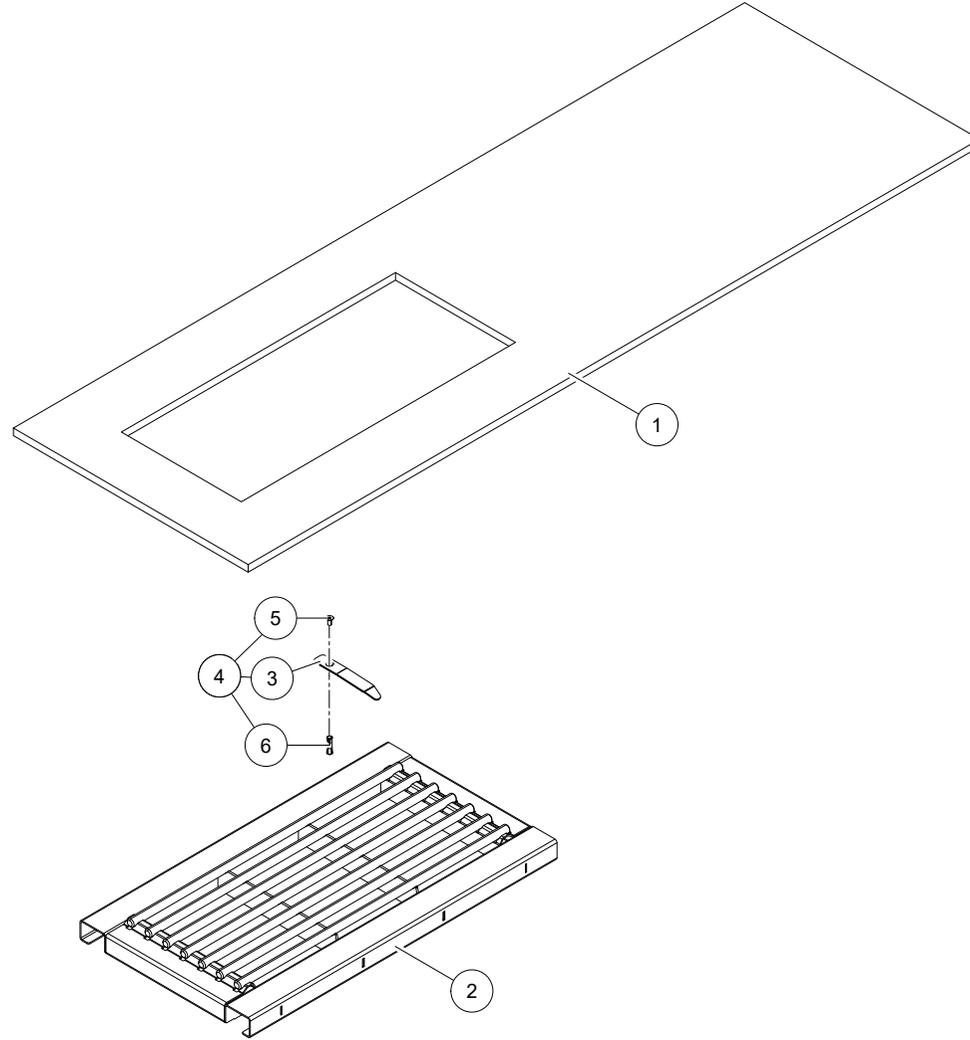
Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1001.5279.0	1	Weight shock device			
2	5.1004.1721.0	1	Cable assembly	Movement inductor	1	
3	9.1138.0062.3	1	Tube	4mm PA black	Bulk	
4	9.1163.0014.5	1	Cable	ø2 x 2500 mm	Bulk	
5	#####	1	Not separately			
6	5.1005.2236.0	1	Cable		2	
7	#####	1	Not separately			
8	9.1030.0021.5	1	Nut	M6 DIN985 A2-2 s/s	Bulk	
9	9.1051.0006.4	2	Serr.lock washer	A6,4 DIN6798 s/s	Bulk	
10	9.1057.0059.2	4	S.h. bolt	M4x8 DIN912-A2 s/s	Bulk	
11	9.1057.0072.1	1	S.h. bolt	M4x10 DIN912-A2 s/s	Bulk	
12	9.1185.0201.2	1	Power energizer		1	
13	9.1186.0048.2	2	Cable lug			





Lely Astronaut A5 Box 5.1X05.00XX-X 0003242094

Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.1003.5330.0	1	Slatted floor		1	
2	5.9700.2164.0	1	Robotmat Left & right A4			
3	5.1004.1173.0	4	Spacer			
4	5.1004.1198.0	2	Weighing floor			
5	5.1004.2107.0	2	Plate			
6	5.1004.2110.0	1	Frame weld.			
7	5.1004.2114.0	2	Plate			
8	5.1004.2115.0	1	Plate			
9	5.1004.2116.0	2	Plate			
10	5.1004.2775.0	1	Floor			
11	5.1005.2235.0	4	Load cell ass.		1	
12	9.1030.0020.4	3	Nut	M8 DIN985 A2-2 s/s	Bulk	
13	9.1030.0023.0	10	Nut	M12 DIN985 A2-2 s/s	Bulk	
14	9.1048.0080.4	4	Washer	A13 DIN125-A2 s/s	Bulk	
15	9.1048.0092.2	4	Washer	A13 DIN9021-A2 s/s	Bulk	
16	9.1051.0007.5	3	Serr.lock washer	A8,2 DIN6798 s/s	Bulk	
17	9.1051.0009.0	3	Serr.lock washer	A12,5 DIN6798 s/s		
18	9.1057.0107.1	4	S.h. bolt	M12x40DIN912-A2 s/s	2	
19	9.1057.0175.0	8	Cyl..h.crew M12x 50 s/s A2	DIN912		
20	9.1058.0032.2	3	Coach bolt	M8x20 DIN603 s/s	Bulk	
21	9.1105.0016.2	4	Buffer		2	
22	9.1113.0480.0	2	Bolt	M12x55 DIN931-A2-2 s/s		
23	9.1113.0558.4	4	Bolt	M12x16 DIN933-A2 s/s		
24	9.1183.1109.0	1	Element	Grounding	1	
25	9.1186.0203.3	1	Litz band	25mm2 L=200/225	1	





Lely Astronaut A5

Box

5.1X05.00XX-X

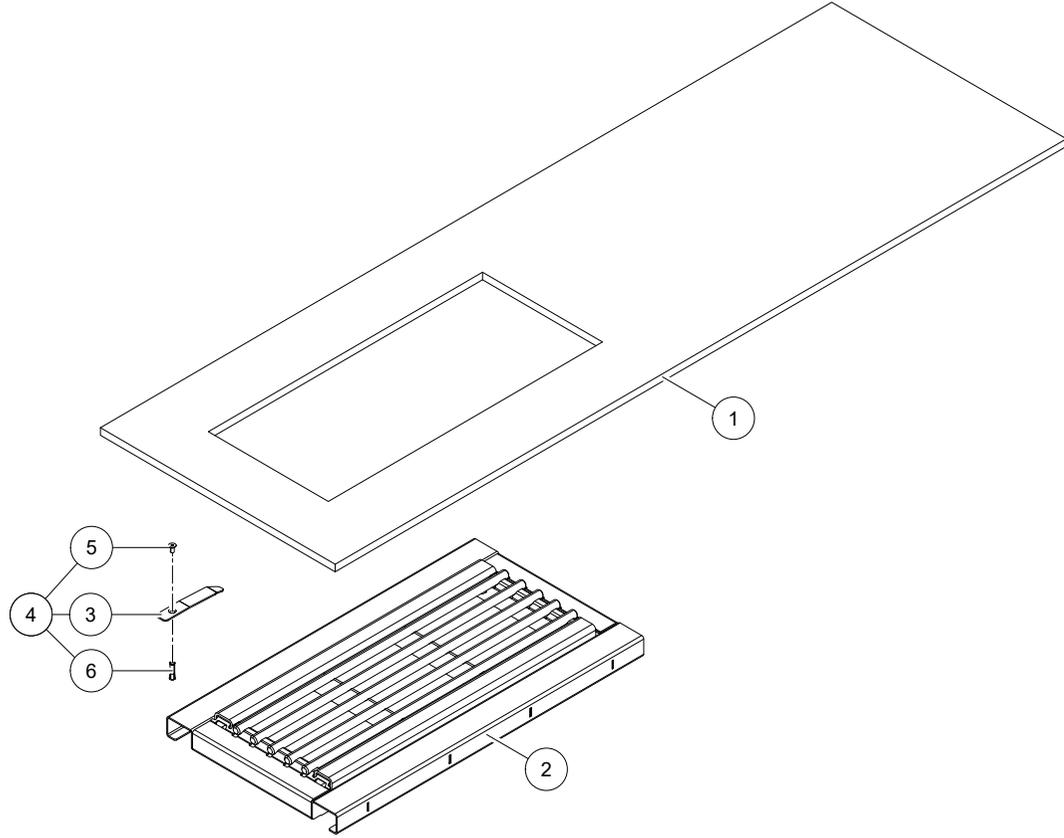
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Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.9700.2164.0	1	Robotmat Left & right A4			
2	5.1004.6265.0	1	Grid			
3	5.1004.6763.0	2	Plate			
4	5.1004.6807.0	1	Kit	MANURE GRID SECURING		
5	9.1057.0313.4	2	Screw	M8x16 DIN7991-A2 s/s		
6	9.1114.0054.0	2	Plug			

D000404-002

Floor

I-2

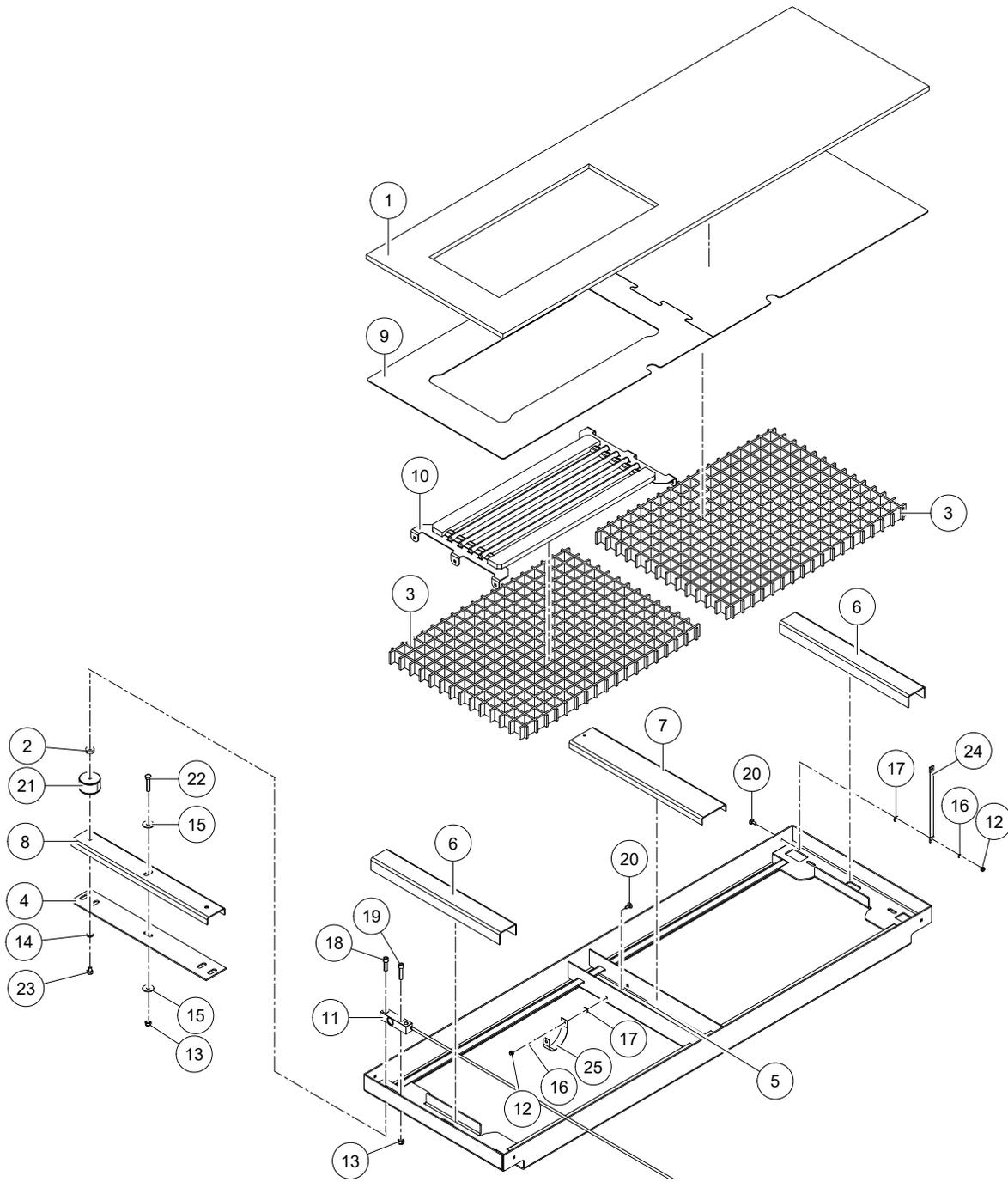


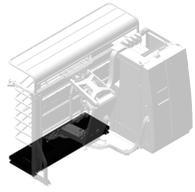


Lely Astronaut A5 Box 5.1X05.00XX-X 0003242094

Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.9700.2164.0	1	Robotmat Left & right A4			
2	5.1004.6670.0	1	Plate			
3	5.1004.6763.0	2	Plate			
4	5.1004.6807.0	1	Kit	MANURE GRID SECURING		
5	9.1057.0313.4	2	Screw	M8x16 DIN7991-A2 s/s		
6	9.1114.0054.0	2	Plug			







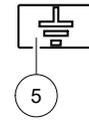
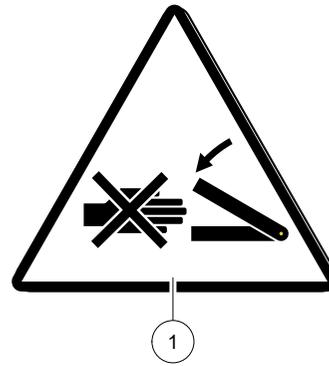
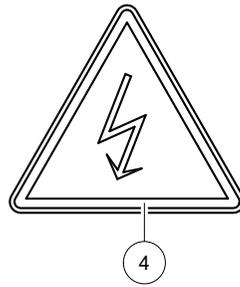
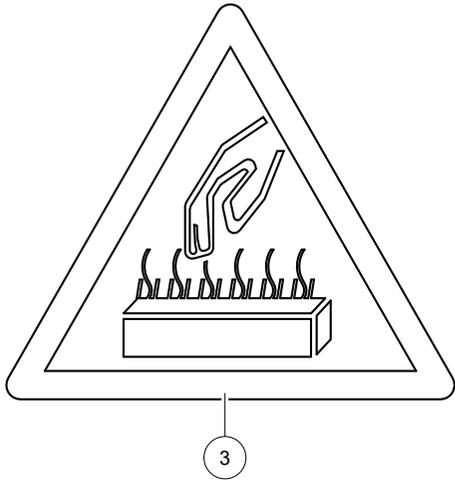
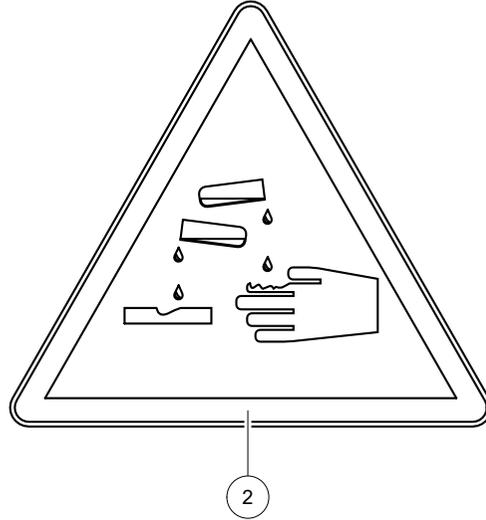
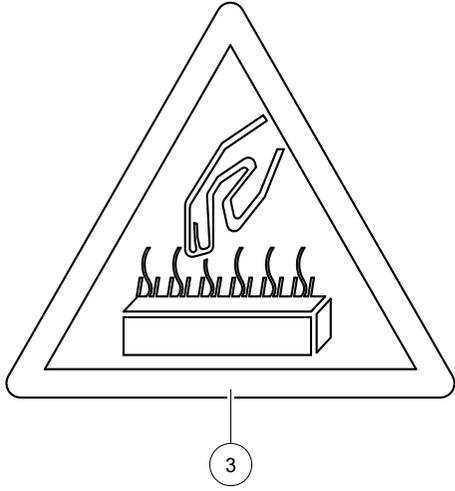
Lely Astronaut A5

Box

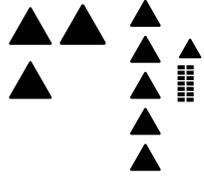
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0003242094

Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	5.9700.2164.0	1	Robotmat Left & right A4			
2	5.1004.1173.0	4	Spacer			
3	5.1004.1198.0	2	Weighing floor			
4	5.1004.2107.0	2	Plate			
5	5.1004.2110.0	1	Frame weld.			
6	5.1004.2114.0	2	Plate			
7	5.1004.2115.0	1	Plate			
8	5.1004.2116.0	2	Plate			
9	5.1004.2775.0	1	Floor			
10	5.1004.5581.0	1	Slatted floor			
11	5.1005.2235.0	4	Load cell ass.		1	
12	9.1030.0020.4	3	Nut	M8 DIN985 A2-2 s/s	Bulk	
13	9.1030.0023.0	10	Nut	M12 DIN985 A2-2 s/s	Bulk	
14	9.1048.0080.4	4	Washer	A13 DIN125-A2 s/s	Bulk	
15	9.1048.0092.2	4	Washer	A13 DIN9021-A2 s/s	Bulk	
16	9.1051.0007.5	3	Serr.lock washer	A8,2 DIN6798 s/s	Bulk	
17	9.1051.0009.0	3	Serr.lock washer	A12,5 DIN6798 s/s		
18	9.1057.0107.1	4	S.h. bolt	M12x40DIN912-A2 s/s	2	
19	9.1057.0175.0	8	Cyl..h.crew M12x 50 s/s A2	DIN912		
20	9.1058.0032.2	3	Coach bolt	M8x20 DIN603 s/s	Bulk	
21	9.1105.0016.2	4	Buffer		2	
22	9.1113.0480.0	2	Bolt	M12x55 DIN931-A2-2 s/s		
23	9.1113.0558.4	4	Bolt	M12x16 DIN933-A2 s/s		
24	9.1183.1109.0	1	Element	Grounding	1	
25	9.1186.0203.3	1	Litz band	25mm2 L=200/225	1	



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Lely Astronaut A5 Box 5.1X05.00XX-X 0003242094

Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	9.1170.0504.5	5	Decal			
2	9.1170.0506.0	1	Decal			
3	9.1170.0717.1	2	Decal			
4	9.1170.0928.0	1	Decal	High voltage hazard 50mm CE"		
5	#####	14	Not separately			

D000399-001

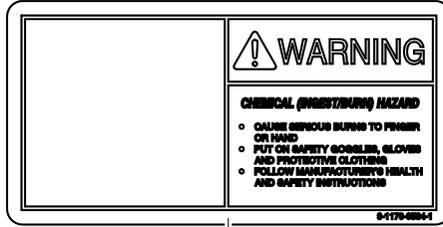
Decals

F-2

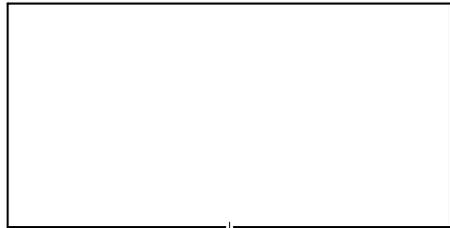




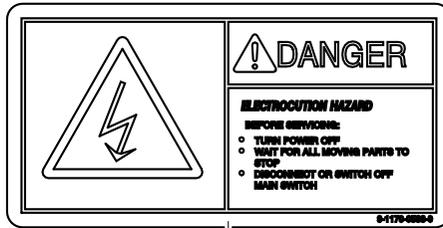
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4



2

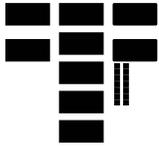


3



5

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Lely Astronaut A5 Box 5.1X05.00XX-X 0003242094

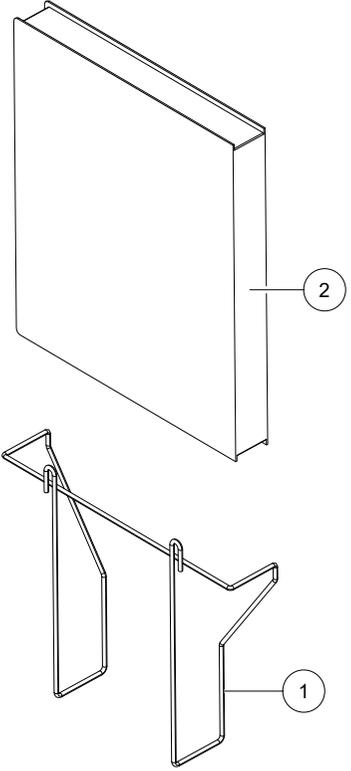
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1	9.1170.0580.4	5	Decal			
2	9.1170.0581.5	2	Decal			
3	9.1170.0583.0	1	Decal			
4	9.1170.0584.1	1	Decal			
5	9.1170.0935.0	14	Decal"earth marker"			

D000399-002

Decals (USA)

F-3





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Lely Astronaut A5 Box 5.1X05.00XX-X 0003242094

Ref.	Part No	Qty.	Description	Techn. info	Criticality	Remark
1	9.1185.0763.6	1				
2	9.9999.1001.0	1	Log file and bracket			

D000398-004

Logbook

F-5





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